



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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SDS No. : 373757  
V007.0

LOCTITE ABLESTIK A 316-54 known as STYCAST A 316-54 4,5 KG

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE ABLESTIK A 316-54 known as STYCAST A 316-54 4,5 KG

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Epoxy adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Adhesives  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Germ cell mutagenicity	Category 2
H341 Suspected of causing genetic defects.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Contains**

reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight  $\leq 700$ )

Butadiene, acrylonitrile polymer, carboxy-terminated, polymer with bisphenol A and epichlorohydrin  
 Neodecanoic acid, oxiranylmethyl ester  
 Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin

Bisphenol-F epichlorohydrin resin; MW < 700  
 Epoxy resin-amine condensate  
 butyl glycidyl ether

**Signal word:**

Warning

**Hazard statement:**

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H341 Suspected of causing genetic defects.  
 H411 Toxic to aquatic life with long lasting effects.

**Precautionary statement:  
Prevention**

P273 Avoid release to the environment.  
 P280 Wear protective gloves/protective clothing.

**Precautionary statement:  
Response**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
 P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.  
 Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**Following substances are present in a concentration  $\geq 0,1\%$  and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):**

This mixture does not contain any substances in concentration  $\geq$  the concentration limit that are assessed to be a PBT, vPvB or ED.

## SECTION 3: Composition/information on ingredients

**3.2. Mixtures**

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight $\leq 700$ ) 25068-38-6	25- 50 %	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 Eye Irrit. 2, H319	Eye Irrit. 2; H319; C $\geq 5$ % Skin Irrit. 2; H315; C $\geq 5$ %	
Butadiene, acrylonitrile polymer, carboxy-terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3	5- < 10 %	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411		
Neodecanoic acid, oxiranylmethyl ester 26761-45-5 247-979-2 01-2119431597-33	1- < 5 %	Skin Sens. 1A, H317 Muta. 2, H341 Aquatic Chronic 2, H411		
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0 500-180-5 01-2119970551-37	1- < 5 %	Skin Sens. 1, H317		
Bisphenol-F epichlorohydrin resin; MW<700 9003-36-5 01-2119454392-40	1- < 5 %	Skin Irrit. 2, Dermal, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411		
Epoxy resin-amine condensate 68002-42-6 500-181-0 01-2119967768-13	1- < 5 %	Skin Sens. 1B, H317		
butyl glycidyl ether 2426-08-6 219-376-4 01-2120756799-30	0,1- < 1 %	Muta. 2, H341 Carc. 2, H351 Flam. Liq. 3, H226 Aquatic Chronic 3, H412 Skin Sens. 1, H317 STOT SE 3, H335 Acute Tox. 4, Oral, H302 Acute Tox. 4, Inhalation, H332		

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

#### Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

#### Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

#### Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

Formation of toxic gases is possible during heating or in fires.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

Ensure that workrooms are adequately ventilated.

See advice in section 8

**Hygiene measures:**

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Keep container tightly sealed.

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Epoxy adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Limestone 1317-65-3 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL

**Occupational Exposure Limits**Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Limestone 1317-65-3 [CALCIUM CARBONATE]		4	Time Weighted Average (TWA):		IR_OEL
Limestone 1317-65-3 [CALCIUM CARBONATE]		10	Time Weighted Average (TWA):		IR_OEL
Butyl 2,3-epoxypropyl ether 2426-08-6 [BUTYL-2,3-EPOXYPROPYL ETHER (BGE)]	3		Time Weighted Average (TWA):		IR_OEL
Butyl 2,3-epoxypropyl ether 2426-08-6 [BUTYL-2,3-EPOXYPROPYL ETHER(BGE)]			Skin designation:	Can be absorbed through the skin.	IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2,3-Epoxypropyl neodecanoate 26761-45-5	aqua (freshwater)		0,0035 mg/l				
2,3-Epoxypropyl neodecanoate 26761-45-5	aqua (marine water)		0,00035 mg/l				
2,3-Epoxypropyl neodecanoate 26761-45-5	sewage treatment plant (STP)		50 mg/l				
2,3-Epoxypropyl neodecanoate 26761-45-5	aqua (intermittent releases)		0,035 mg/l				
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	aqua (freshwater)		0,1 mg/l				
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	sewage treatment plant (STP)		100 mg/l				
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	aqua (marine water)		0,01 mg/l				
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Soil				0,237 mg/kg		
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Air						no hazard identified
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Predator						no potential for bioaccumulation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	aqua (freshwater)		0,1 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	aqua (marine water)		0,01 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	sediment (freshwater)				0,38 mg/kg		

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4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	sewage treatment plant (STP)		10 mg/l				
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**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2,3-Epoxypropyl neodecanoate 26761-45-5	Workers	dermal	Long term exposure - systemic effects		4,2 mg/kg	
2,3-Epoxypropyl neodecanoate 26761-45-5	Workers	Inhalation	Long term exposure - systemic effects		5,88 mg/m <sup>3</sup>	
2,3-Epoxypropyl neodecanoate 26761-45-5	General population	dermal	Long term exposure - systemic effects		2,5 mg/kg	
2,3-Epoxypropyl neodecanoate 26761-45-5	General population	Inhalation	Long term exposure - systemic effects		4 mg/m <sup>3</sup>	
2,3-Epoxypropyl neodecanoate 26761-45-5	Workers	Inhalation	Acute/short term exposure - systemic effects		11,76 mg/m <sup>3</sup>	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	Workers	inhalation	Long term exposure - systemic effects		39,2 mg/m <sup>3</sup>	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	Workers	inhalation	Acute/short term exposure - systemic effects		39,2 mg/m <sup>3</sup>	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	Workers	inhalation	Long term exposure - local effects		39,2 mg/m <sup>3</sup>	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	Workers	dermal	Long term exposure - systemic effects		5,6 mg/kg	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	Workers	dermal	Acute/short term exposure - systemic effects		5,6 mg/kg	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	Workers	dermal	Long term exposure - local effects		0,079 mg/cm <sup>2</sup> 7,9 µg/cm <sup>2</sup> /day	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	General population	inhalation	Long term exposure - systemic effects		23,5 mg/m <sup>3</sup>	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	General population	inhalation	Long term exposure - local effects		23,5 mg/m <sup>3</sup>	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	General population	dermal	Long term exposure - systemic effects		3,3 mg/kg	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	General population	dermal	Acute/short term exposure - systemic effects		3,3 mg/kg	
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	General population	dermal	Long term exposure - local effects		0,00476 mg/cm <sup>2</sup> 4,76 µg/cm <sup>2</sup> /day	
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m <sup>3</sup>	no hazard identified
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm <sup>2</sup>	no hazard identified
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m <sup>3</sup>	no hazard identified
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified



9003-36-5						
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m <sup>3</sup>	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	Workers	dermal	Long term exposure - systemic effects		1,4 mg/kg	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	General population	inhalation	Long term exposure - systemic effects		0,74 mg/m <sup>3</sup>	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	General population	dermal	Long term exposure - systemic effects		0,5 mg/kg	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole 68002-42-6	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	liquid
Delivery form	Currently under determination
Colour	Off white
Odor	mild
Melting point	Not applicable, Product is a liquid
Solidification temperature	< 10 °C (< 50 °F)
Initial boiling point	Currently under determination
Flammability	Not applicable Non flammable product (flash point is greater than 93°C)
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 100 °C (> 212 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	Currently under determination
pH	Not applicable
Viscosity (kinematic)	Currently under determination
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable Mixture
Vapour pressure	Not applicable
Density ( )	1,4 g/cm3 None
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

### 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reacts with alcohols and amines.

Reacts with oxidants, acids and lyes

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

No decomposition if stored and applied as directed.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Hydrocarbons

carbon oxides.

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

## SECTION 11: Toxicological information

**1.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3	LD50	> 2.000 mg/kg	rat	not specified
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Epoxy resin-amine condensate 68002-42-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
butyl glycidyl ether 2426-08-6	LD50	1.000 mg/kg	rat	not specified

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3	LD50	> 2.000 mg/kg	rabbit	not specified
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Epoxy resin-amine condensate 68002-42-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating	4 h	rabbit	not specified
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	slightly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	negative	yeast cytogenetic assay	with and without		OECD Guideline 481 (Genetic Toxicology: Saccharomyces cerevisiae, Mitotic Recombination Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

<b>Hazardous substances CAS-No.</b>	<b>Result / Value</b>	<b>Route of application</b>	<b>Exposure time / Frequency of treatment</b>	<b>Species</b>	<b>Method</b>
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	LC50	9,61 mg/l	96 h	Oncorhynchus mykiss	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	LC50	> 100 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Epoxy resin-amine condensate 68002-42-6	LC50	> 160 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
butyl glycidyl ether 2426-08-6	LC50	65 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (Daphnia):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	EC50	4,8 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Epoxy resin-amine condensate 68002-42-6	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity to aquatic invertebrates**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)



9003-36-5					
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**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	NOEC	1 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	EC50	2,9 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	EC50	> 160 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin-amine condensate 68002-42-6	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
butyl glycidyl ether 2426-08-6	EC50	35 mg/l	96 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

**Toxicity to microorganisms**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	EC 50	> 100 mg/l			OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	IC50	> 1.000 mg/l	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

**12.2. Persistence and degradability**

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	under test conditions no biodegradation observed	aerobic	7 - 8 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	inherently biodegradable, fulfilling specific criteria	aerobic	68 %	36 day	OECD Guideline 302 A (Inherent Biodegradability: Modified SCAS Test)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorhydrin 67989-52-0	not readily biodegradable.	aerobic	2 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
butyl glycidyl ether 2426-08-6	not readily biodegradable.	aerobic	25 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**12.3. Bioaccumulative potential**

No data available.

No substance data available.

**12.4. Mobility in soil**

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	4,4	20 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	> 6,5	30 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
butyl glycidyl ether 2426-08-6	0,63		QSAR (Quantitative Structure Activity Relationship)

#### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Neodecanoic acid, oxiranylmethyl ester 26761-45-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Fatty acids, C18-unsatd., dimers, polymers with bisphenol A and epichlorohydrin 67989-52-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Epoxy resin-amine condensate 68002-42-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

#### 12.6. Endocrine disrupting properties

not applicable

#### 12.7. Other adverse effects

No data available.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

## SECTION 14: Transport information

### 14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

### 14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin)

### 14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

### 14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

### 14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

### 14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H226 Flammable liquid and vapour.  
H302 Harmful if swallowed.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H341 Suspected of causing genetic defects.  
H351 Suspected of causing cancer.  
H411 Toxic to aquatic life with long lasting effects.  
H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2:	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

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