



SAFETY DATA SHEET

Permabond MM115

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond MM115

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive. Sealant.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives GmbH
Niederkasseler Lohweg 18
40547 Düsseldorf
Germany
info.europe@permabond.com

Manufacturer Permabond Engineering Adhesives Ltd.
Wessex Way
Colden Common
Winchester
Hampshire SO21 1WP
United Kingdom
Tel: +44 (0)1962 711 661
Fax: +44 (0)1962 711 662
info@permabond.co.uk

1.4. Emergency telephone number

Emergency telephone CHEMTREC UK: +(44)-870-8200418 CHEMTREC US: 800-424-9300 (CCN: 829878)

National emergency telephone number CHEMTREC Ireland: +(353)-19014670
CHEMTREC Australia: +(61)-290372994
CHEMTREC New Zealand: +(64)-98010034

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (SI 2019 No. 720)

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317

Environmental hazards Not Classified

2.2. Label elements

Hazard pictograms



Signal word Warning

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Hazard statements	H315 Causes skin irritation. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction.
Precautionary statements	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352a IF ON SKIN: Wash with plenty of soap and water P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Contains	2-HYDROXYETHYL METHACRYLATE
Supplementary precautionary statements	P264 Wash contaminated skin thoroughly after handling. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P501 Dispose of contents/container in accordance with existing Community, National and local regulations.

2.3. Other hazards

None under normal conditions. This substance is not classified as PBT or vPvB according to current UK criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

2-HYDROXYETHYL METHACRYLATE	10-30%
CAS number: 868-77-9	EC number: 212-782-2
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317	
CUMENE HYDROPEROXIDE	<1%
CAS number: 80-15-9	EC number: 201-254-7
Classification Org. Perox. E - H242 Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 3 - H331 Skin Corr. 1B - H314 Eye Dam. 1 - H318 STOT SE 3 - H335 STOT RE 2 - H373 Aquatic Chronic 2 - H411	

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention.

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Skin contact	Wash skin thoroughly with soap and water. If symptoms develop, obtain medical attention
Eye contact	Make sure to remove any contact lenses from the eyes before rinsing. Promptly wash eyes with plenty of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact	Skin irritation. Mild dermatitis, allergic skin rash.
Eye contact	Irritating and may cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Foam, carbon dioxide or dry powder.
Unsuitable extinguishing media	Water.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products	Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide, and unknown hydrocarbons.
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5.3. Advice for firefighters

Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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6.2. Environmental precautions

Environmental precautions	Not considered to be a significant hazard due to the small quantities used. Avoid discharge into drains.
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6.3. Methods and material for containment and cleaning up

Methods for cleaning up	Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal.
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6.4. Reference to other sections

Reference to other sections	For personal protection, see Section 8. For waste disposal, see section 13.
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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions	Avoid contact with skin and eyes. Do not ingest or inhale. Do not eat, drink or smoke when using this product.
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7.2. Conditions for safe storage, including any incompatibilities

Storage precautions	Store in closed original container at temperatures between 5°C and 25°C. Never return unused material to storage receptacle.
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7.3. Specific end use(s)

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Specific end use(s) This product is not recommended for use in joints which will be in contact with either pure oxygen or steam.

Usage description Adhesive. Sealant.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

2-HYDROXYETHYL METHACRYLATE (CAS: 868-77-9)

DNEL	Workers, Industry - Inhalation; Long term systemic effects: 4.9 mg/m ³ Workers, Industry - Dermal; Long term systemic effects: 1.3 mg/kg/day
PNEC	Workers, Industry - Water; Long term 0.482 mg/l Workers, Industry - Soil; Long term 0.476 mg/kg Workers, Industry - STP; Long term 10 mg/l Workers, Industry - Fresh water; 3.79 mg/kg

CUMENE HYDROPEROXIDE (CAS: 80-15-9)

DNEL	Workers - Inhalation; Long term systemic effects: 6 mg/m ³
PNEC	Workers - Fresh water; 0.0031 mg/l Workers - marine water; 0.00031 mg/l Workers - Intermittent release; 0.031 mg/l Workers, Industry - Soil; 1.2 mg/kg Workers - STP; 0.35 mg/l Workers - Sediment (Freshwater); 0.023 mg/kg Workers - Sediment (Marinewater); 0.0023 mg/kg Workers - Soil; 0.0029 mg/kg

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Gloves should conform to EN 374. For exposure up to 4 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 0.5 hours. For exposure up to 8 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 8 hours. The breakthrough time for any glove material may be different for different glove manufacturers. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.

Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

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Hygiene measures Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Blue.
Odour	Acrylic
Odour threshold	Not available.
pH	Not relevant.
Melting point	Not available.
Initial boiling point and range	Not applicable.
Flash point	>100°C
Evaporation rate	Not available.
Upper/lower flammability or explosive limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	1.1
Solubility(ies)	Slightly soluble in water. Miscible with the following materials: Organic solvents.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	≈1300 mPa s @ 23°C
Oxidising properties	Not available.

9.2. Other information

Other information	Not relevant.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	The following materials may react with the product: Strong oxidising agents.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	There are no known reactivity hazards associated with this product.
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10.4. Conditions to avoid

Conditions to avoid	Avoid the absence of air, and metal contamination.
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10.5. Incompatible materials

Materials to avoid	Metals and their salts. Free radical initiators.
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10.6. Hazardous decomposition products

Hazardous decomposition products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.
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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects	The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.
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Aspiration hazard

Aspiration hazard	None under normal conditions.
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Inhalation	May cause respiratory system irritation.
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Ingestion	No harmful effects expected from quantities likely to be ingested by accident.
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Skin contact	Irritating to skin. May cause sensitisation by skin contact.
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Eye contact	Irritating to eyes.
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Toxicological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg)	5,000.0
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Species	Rat
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Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg)	5,000.0
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Species	Rabbit
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Acute toxicity - inhalation

Notes (inhalation LC₅₀)	No information available.
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Skin corrosion/irritation

Animal data	Erythema/eschar score: Very slight erythema - barely perceptible (1). Not irritating.
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Serious eye damage/irritation

Serious eye damage/irritation	Moderately irritating.
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Respiratory sensitisation

Respiratory sensitisation	No information available.
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Skin sensitisation

Skin sensitisation	Guinea pig maximization test (GPMT) - Guinea pig: Sensitising.
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Germ cell mutagenicity

Genotoxicity - in vitro	Conclusive data but not sufficient for classification.
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Genotoxicity - in vivo	Chromosome aberration: Negative.
<u>Carcinogenicity</u>	
Carcinogenicity	No specific test data are available.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Screening - NOAEL \geq 1000 mg/kg/day, Oral, Rat F1
Reproductive toxicity - development	Developmental toxicity: - NOAEL: \geq 1000 mg/kg/day, Oral, Rat
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	No specific test data are available.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	No specific test data are available.
<u>Aspiration hazard</u>	
Aspiration hazard	Not applicable.

CUMENE HYDROPEROXIDE

<u>Acute toxicity - oral</u>	
Acute toxicity oral (LD₅₀ mg/kg)	328.0
Species	Rat
<u>Acute toxicity - dermal</u>	
Acute toxicity dermal (LD₅₀ mg/kg)	1,200.0
Species	Rat
<u>Acute toxicity - inhalation</u>	
Acute toxicity inhalation (LC₅₀ dust/mist mg/l)	1.37
Species	Rat
<u>Skin corrosion/irritation</u>	
Animal data	Highly irritating.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Irritating to eyes.
<u>Skin sensitisation</u>	
Skin sensitisation	Not sensitising.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Positive.
Genotoxicity - in vivo	This substance has no evidence of mutagenic properties.
<u>Carcinogenicity</u>	

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Carcinogenicity CMR: No

Reproductive toxicity

Reproductive toxicity - fertility No specific test data are available.

Reproductive toxicity - development Developmental toxicity: - NOAEL: ≥ 100 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No specific test data are available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Toxic: danger of serious damage to health by prolonged exposure through inhalation.

Aspiration hazard

Aspiration hazard No specific test data are available.

SECTION 12: Ecological information

Ecotoxicity The product is not expected to be hazardous to the environment.

12.1. Toxicity

Toxicity The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Ecological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: > 100 mg/l, Oryzias latipes (Red killifish)

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 380 mg/l, Daphnia magna

Acute toxicity - aquatic plants EC₅₀, 72 hours: 836 mg/l, Selenastrum capricornutum
NOEC, 72 hours: 400 mg/l, Selenastrum capricornutum

Acute toxicity - microorganisms EC₅₀, 16 hours: > 3000 mg/l, Pseudomonas fluorescens

Chronic aquatic toxicity

Chronic toxicity - aquatic invertebrates NOEC, 21 days: 24.1 mg/l, Daphnia magna

CUMENE HYDROPEROXIDE

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hour: 3.9 mg/l, Oncorhynchus mykiss (Rainbow trout)

12.2. Persistence and degradability

Persistence and degradability No data available.

Ecological information on ingredients.

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2-HYDROXYETHYL METHACRYLATE

Biodegradation Water - Degradation 84%: 28 days

CUMENE HYDROPEROXIDE

Biodegradation The substance is readily biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Ecological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Bioaccumulative potential BCF: 1.34 - 1.54,

12.4. Mobility in soil

Mobility No data available.

Ecological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Adsorption/desorption coefficient Water - Koc: 42.7 @ 20°C

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

Waste class 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances.

SECTION 14: Transport information

General The product is not classified as dangerous for carriage.

14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

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Not applicable.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78
and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).

EU legislation

COMMISSION REGULATION (EU) 2020/878 of 18 June 2020 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

Guidance

Workplace Exposure Limits EH40.
CHIP for everyone HSG228.
Approved Classification and Labelling Guide (Sixth edition) L131.
Safety Data Sheets for Substances and Preparations.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 01/04/2022

Revision 9

Supersedes date 13/08/2018

Hazard statements in full

H242 Heating may cause a fire.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H331 Toxic if inhaled.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.

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This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.