



## SAFETY DATA SHEET

### Permabond ET5003A

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product identifier

**Product name** Permabond ET5003A

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Two-component, epoxy-based adhesive.

##### 1.3. Details of the supplier of the safety data sheet

**Supplier** Permabond Engineering Adhesives GmbH  
Niederkasseler Lohweg 18  
40547 Düsseldorf  
Germany  
info.europe@permabond.com

**Manufacturer** Permabond Engineering Adhesives Ltd.  
Wessex Way  
Colden Common  
Winchester  
Hampshire SO21 1WP  
United Kingdom  
Tel: +44 (0)1962 711 661  
Fax: +44 (0)1962 711 662  
info@permabond.co.uk

##### 1.4. Emergency telephone number

**Emergency telephone** CHEMTREC UK: +(44)-870-8200418 CHEMTREC US: 800-424-9300 (CCN: 829878)

**National emergency telephone number** CHEMTREC Ireland: +(353)-19014670  
CHEMTREC Australia: +(61)-290372994  
CHEMTREC New Zealand: +(64)-98010034

#### SECTION 2: Hazards identification

##### 2.1. Classification of the substance or mixture

###### Classification (EC 1272/2008)

**Physical hazards** Not Classified

**Health hazards** Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317

**Environmental hazards** Aquatic Chronic 2 - H411

##### 2.2. Label elements

###### Hazard pictograms



**Signal word** Warning

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|                                 |   |
|---------------------------------|---|
| <b>Hazard statements</b>        | <p>H315 Causes skin irritation.</p> <p>H319 Causes serious eye irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p>  |
| <b>Precautionary statements</b> | <p>P261 Avoid breathing vapour/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P272 Contaminated work clothing should not be allowed out of the workplace.</p> <p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 IF ON SKIN: Wash with plenty of water.</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P391 Collect spillage.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p> |
| <b>Contains</b>                 | <p>FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL, EPOXY RESIN (Number average MW &lt;= 700 ), PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER</p>  |

### 2.3. Other hazards

None under normal conditions. This substance is not classified as PBT or vPvB according to current EU criteria.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

|  |                      |  |        |
|--|----------------------|--|--------|
| FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT<br>WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL          |                      |  | 30-60% |
| CAS number: 9003-36-5  | EC number: 500-006-8 | REACH registration number: 01-2119454392-40-XXXX |        |
| <b>Classification</b><br>Skin Irrit. 2 - H315<br>Skin Sens. 1 - H317<br>Aquatic Chronic 2 - H411 |                      |  |        |

|   |                      |  |        |
|---|----------------------|--|--------|
| EPOXY RESIN (Number average MW <= 700 )   |                      |  | 30-60% |
| CAS number: 1675-54-3   | EC number: 216-823-5 | REACH registration number: 01-2119456619-26-XXXX |        |
| <b>Classification</b><br>Skin Irrit. 2 - H315<br>Eye Irrit. 2 - H319<br>Skin Sens. 1 - H317<br>Aquatic Chronic 2 - H411 |                      |  |        |

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|   |                      |  |             |
|---|----------------------|--|-------------|
| <b>PHENOL, POLYMER WITH FORMALDEHYDE, GLYCIDYL ETHER</b>  |                      |  | <b>1-5%</b> |
| CAS number: 28064-14-4  | EC number: 608-164-0 |  |             |
| REACH registration exemption – POLYMER  |                      |  |             |
| <b>Classification</b><br>Skin Irrit. 2 - H315<br>Skin Sens. 1B - H317<br>Aquatic Chronic 2 - H411 |                      |  |             |

|   |                      |  |               |
|---|----------------------|--|---------------|
| <b>ALUMINIUM POWDER (STABILIZED)</b>                                  |                      |  | <b>&lt;1%</b> |
| CAS number: 7429-90-5   | EC number: 231-072-3 | REACH registration number: 01-2119529243-45-XXXX |               |
| <b>Classification</b><br>Flam. Sol. 1 - H228<br>Water-react. 2 - H261 |                      |  |               |

The full text for all hazard statements is displayed in Section 16.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

|                     |   |
|---------------------|---|
| <b>Inhalation</b>   | Move the exposed person to fresh air. Get medical attention if any discomfort continues.  |
| <b>Ingestion</b>    | Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention if any discomfort continues.  |
| <b>Skin contact</b> | Remove contaminated clothing immediately and wash skin with soap and water. If symptoms develop, obtain medical attention   |
| <b>Eye contact</b>  | Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues. |

#### 4.2. Most important symptoms and effects, both acute and delayed

|                     |   |
|---------------------|---|
| <b>Skin contact</b> | Skin irritation. Mild dermatitis, allergic skin rash. |
| <b>Eye contact</b>  | Irritating and may cause redness and pain.            |

#### 4.3. Indication of any immediate medical attention and special treatment needed

|                             |   |
|-----------------------------|---|
| <b>Notes for the doctor</b> | No specific recommendations. Treat symptomatically. |
|-----------------------------|---|

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

|                                       |  |
|---------------------------------------|--|
| <b>Suitable extinguishing media</b>   | Extinguish with foam, carbon dioxide, dry powder or water fog.         |
| <b>Unsuitable extinguishing media</b> | Do not use water jet as an extinguisher, as this will spread the fire. |

#### 5.2. Special hazards arising from the substance or mixture

|                                      |   |
|--------------------------------------|---|
| <b>Hazardous combustion products</b> | Burning produces irritating, toxic and obnoxious fumes. Nitrous gases (NOx). Carbon monoxide, carbon dioxide, and unknown hydrocarbons. |
|--------------------------------------|---|

#### 5.3. Advice for firefighters

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**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions** Wear protective clothing as described in Section 8 of this safety data sheet.

#### 6.2. Environmental precautions

**Environmental precautions** Do not discharge into drains or watercourses or onto the ground.

#### 6.3. Methods and material for containment and cleaning up

**Methods for cleaning up** Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal. Wash area with soap and water.

#### 6.4. Reference to other sections

**Reference to other sections** For personal protection, see Section 8. For waste disposal, see section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

**Usage precautions** Avoid contact with skin and eyes. Do not ingest or inhale. Do not eat, drink or smoke when using this product.

#### 7.2. Conditions for safe storage, including any incompatibilities

**Storage precautions** Store in closed original container at temperatures between 5°C and 25°C.

#### 7.3. Specific end use(s)

**Specific end use(s)** Adhesive. Sealant.

### SECTION 8: Exposure controls/Personal protection

#### 8.1. Control parameters

##### Occupational exposure limits

##### ALUMINIUM POWDER (STABILIZED)

Long-term exposure limit (8-hour TWA): WEL 10 mg/m<sup>3</sup> inhalable dust

Long-term exposure limit (8-hour TWA): WEL 4 mg/m<sup>3</sup> respirable dust

WEL = Workplace Exposure Limit.

##### EPOXY RESIN (Number average MW ≤ 700 ) (CAS: 1675-54-3)

##### DNEL

Workers - Inhalation; Long term systemic effects: 12.25 mg/m<sup>3</sup>

Workers - Dermal; Long term systemic effects: 8.33 mg/kg/day

Workers - Inhalation; Short term systemic effects: 12.25 mg/m<sup>3</sup>

Workers - Dermal; Short term systemic effects: 8.33 mg/kg/day

##### PNEC

- Fresh water; Long term 0.006 mg/l

- Sediment (Freshwater); Long term 0.996 mg/l

- Sediment (Marinewater); 0.0996 mg/l

- STP; Long term 10 mg/l

- Soil; Long term 0.196 mg/l

- marine water; 0.0006 mg/l

- Water; 0.0018 mg/l

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### FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL (CAS: 9003-36-5)

|             |  |
|-------------|--|
| <b>DNEL</b> | Workers - Dermal; Short term local effects: 8.3 ppm<br>Workers - Dermal; Long term systemic effects: 104.15 mg/kg/day<br>Workers - Inhalation; Long term systemic effects: 29.39 mg/m <sup>3</sup>           |
| <b>PNEC</b> | Fresh water; 0.003 mg/l<br>marine water; 0.0003 mg/l<br>Sediment (Freshwater); 0.294 mg/kg<br>Sediment (Marinewater); 0.0294 mg/kg<br>Soil; 0.237 mg/kg<br>Intermittent release; 0.0254 mg/l<br>STP; 10 mg/l |

### [3-(2,3-EPOXYPROPOXY)PROPYL]TRIMETHOXYSILANE (CAS: 2530-83-8)

|             |   |
|-------------|---|
| <b>DNEL</b> | Workers - Inhalation; Long term systemic effects: 147 mg/m <sup>3</sup><br>Workers - Dermal; Long term systemic effects: 21 mg/kg/day                                   |
| <b>PNEC</b> | Fresh water; 1 mg/l<br>Intermittent release; 1 mg/l<br>marine water; 0.1 mg/l<br>STP; 10 mg/l<br>Sediment (Freshwater); 3.6 mg/kg<br>Sediment (Marinewater); 0.36 mg/kg |

## 8.2. Exposure controls

### Protective equipment



### Appropriate engineering controls

Provide adequate ventilation.

### Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

### Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Gloves should conform to EN 374. For exposure up to 4 hours, wear gloves made of the following material: Nitrile rubber. Thickness:  $\geq 0.4$  mm The selected gloves should have a breakthrough time of at least 0.5 hours. For exposure up to 8 hours, wear gloves made of the following material: Nitrile rubber. Thickness:  $\geq 0.4$  mm The selected gloves should have a breakthrough time of at least 8 hours. The breakthrough time for any glove material may be different for different glove manufacturers. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.

### Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

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|                               |   |
|-------------------------------|---|
| <b>Hygiene measures</b>       | Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.                                |
| <b>Respiratory protection</b> | Ensure adequate ventilation of the working area. Respiratory protection may be required if excessive airborne contamination occurs. Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Organic vapour filter. Type A. (EN14387) |

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

|  |   |
|--|---|
| Colour                                       | Grey.   |
| Odour  | Mild.   |
| Odour threshold                              | Not available.  |
| pH   | Not available.  |
| Melting point                                | Not determined.   |
| Initial boiling point and range              | Not applicable.   |
| Flash point                                  | >100°C  |
| Evaporation rate                             | Not available.  |
| Upper/lower flammability or explosive limits | Not applicable.   |
| Vapour pressure                              | Not determined.   |
| Vapour density                               | Not available.  |
| Relative density                             | 1.4   |
| Solubility(ies)                              | Insoluble in water. Soluble in the following materials: Organic solvents. |
| Partition coefficient                        | Not applicable.   |
| Auto-ignition temperature                    | Not determined.   |
| Decomposition Temperature                    | Not available.  |
| Viscosity                                    | 50000 mPa s @ 25°C Thixotropic  |
| Explosive properties                         | Not determined.   |
| Oxidising properties                         | Not determined.   |

#### 9.2. Other information

|                   |               |
|-------------------|---------------|
| Other information | Not relevant. |
|-------------------|---------------|

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

|            |  |
|------------|--|
| Reactivity | Under normal conditions of storage and use, no hazardous reactions will occur. |
|------------|--|

#### 10.2. Chemical stability

|           |  |
|-----------|--|
| Stability | Stable at normal ambient temperatures. |
|-----------|--|

#### 10.3. Possibility of hazardous reactions

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**Possibility of hazardous reactions** Reactions with the following materials may generate heat: Amines.

### 10.4. Conditions to avoid

**Conditions to avoid** Avoid excessive heat for prolonged periods of time.

### 10.5. Incompatible materials

**Materials to avoid** Strong oxidising agents. Strong acids. Strong alkalis.

### 10.6. Hazardous decomposition products

**Hazardous decomposition products** Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

**Toxicological effects** The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

#### Skin sensitisation

**Skin sensitisation** May cause sensitisation by skin contact.

#### Aspiration hazard

**Aspiration hazard** None under normal conditions.

**Inhalation** Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature. In high concentrations, vapours may irritate throat and respiratory system and cause coughing.

**Ingestion** No harmful effects expected from quantities likely to be ingested by accident.

**Skin contact** Irritating to skin.

**Eye contact** Irritating and may cause redness and pain.

## SECTION 12: Ecological information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

### 12.1. Toxicity

**Toxicity** The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

### 12.2. Persistence and degradability

**Persistence and degradability** The product is not readily biodegradable.

### 12.3. Bioaccumulative potential

**Partition coefficient** Not applicable.

### 12.4. Mobility in soil

**Mobility** No data available. The product has poor water-solubility.

### 12.5. Results of PBT and vPvB assessment

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### Results of PBT and vPvB assessment

This substance is not classified as PBT or vPvB according to current EU criteria.

### 12.6. Other adverse effects

Other adverse effects                      None known.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

#### General information

Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

#### Disposal methods

Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

#### Waste class

08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances.

## SECTION 14: Transport information

#### Road transport notes

Applies only to inner containers >5 litres. See SP 375

#### Sea transport notes

Applies only to inner containers >5 litres. See 2.10.2.7 of the IMDG code.

#### Air transport notes

Applies only to inner containers >5 litres. See SP A197 (375)

### 14.1. UN number

3082

### 14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains Epoxy resin)

### 14.3. Transport hazard class(es)

9

#### Transport labels



### 14.4. Packing group

III

### 14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



### 14.6. Special precautions for user

#### EmS

F-A, S-F

#### Tunnel restriction code

(E)

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code



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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

|                             |  |
|-----------------------------|--|
| <b>National regulations</b> | The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).  |
| <b>EU legislation</b>       | Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).<br>COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) |
| <b>Guidance</b>             | Workplace Exposure Limits EH40.<br>CHIP for everyone HSG228.<br>Safety Data Sheets for Substances and Preparations.<br>Approved Classification and Labelling Guide (Sixth edition) L131.   |

#### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

### SECTION 16: Other information

|                                  |  |
|----------------------------------|--|
| <b>Revision date</b>             | 10/11/2021   |
| <b>Revision</b>                  | 1  |
| <b>Hazard statements in full</b> | H228 Flammable solid.<br>H261 In contact with water releases flammable gases.<br>H315 Causes skin irritation.<br>H317 May cause an allergic skin reaction.<br>H319 Causes serious eye irritation.<br>H411 Toxic to aquatic life with long lasting effects. |

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.