

SAFETY DATA SHEET Permabond ET538B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond ET538B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified usesTwo-component, epoxy-based adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives GmbH

Niederkasseler Lohweg 18

40547 Düsseldorf

Germany

info.europe@permabond.com

Manufacturer Permabond Engineering Adhesives Ltd.

Wessex Way Colden Common Winchester

Hampshire SO21 1WP United Kingdom

Tel: +44 (0)1962 711 661 Fax: +44 (0)1962 711 662 info@permabond.co.uk

1.4. Emergency telephone number

Emergency telephone CHEMTREC UK: +(44)-870-8200418 CHEMTREC US: 800-424-9300 (CCN: 829878)

National emergency telephone CHEMTREC Ireland: +(353)-19014670 number CHEMTREC Australia: +(61)-290372994

CHEMTREC New Zealand: +(64)-98010034

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

2.2. Label elements

Hazard pictograms







Signal word

Danger

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Hazard statements H315 Causes skin irritation.

H318 Causes serious eye damage. H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P302+P352a IF ON SKIN: Wash with plenty of soap and water

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/ attention.

Contains POLYAMINOAMIDE, AMINES, POLYETHYLENEPOLY-, TETRAETHYLENEPENTAMINE

FRACTION, 3-AMINOPROPYLTRIETHOXYSILANE

Supplementary precautionary

statements

P261 Avoid breathing vapour/ spray.

P264 Wash contaminated skin thoroughly after handling.

P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse.

P501 Dispose of contents/container in accordance with existing Community, National and

local regulations.

2.3. Other hazards

None under normal conditions. This substance is not classified as PBT or vPvB according to current EU criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

POLYAMINOAMIDE 30-60%

CAS number: 68082-29-1 EC number: 500-191-5 REACH registration number: 01-

2119972320-44-XXXX

Classification

Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

AMINES, POLYETHYLENEPOLY-,

1-5%

TETRAETHYLENEPENTAMINE FRACTION

CAS number: 90640-66-7 EC number: 292-587-7 REACH registration number: 01-

2119487290-37-XXXX

Classification

Acute Tox. 4 - H302 Acute Tox. 4 - H312 Skin Corr. 1B - H314 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411

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TRIS-2,4,6-(DIMETHYLAMINOMETHYL)PHENOL

1-5%

CAS number: 90-72-2 EC number: 202-013-9 REACH registration number: 01-

2119560597-27-XXXX

Classification

Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Irrit. 2 - H319

3-AMINOPROPYLTRIETHOXYSILANE

1-<3

CAS number: 919-30-2 EC number: 213-048-4 REACH registration number: 01-

2119480479-24-XXXX

Classification

Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation Move the exposed person to fresh air. Get medical attention if any discomfort continues.

Ingestion Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get

medical attention if any discomfort continues.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. If symptoms

develop, obtain medical attention

Eye contact Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any

contact lenses and open eyelids wide apart. Get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact Skin irritation. Mild dermatitis, allergic skin rash.

Eye contact May cause serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with foam, carbon dioxide, dry powder or water fog.

Unsuitable extinguishing

Do not use water jet as an extinguisher, as this will spread the fire.

media

5.2. Special hazards arising from the substance or mixture

Hazardous combustion

Burning produces irritating, toxic and obnoxious fumes. Nitrous gases (NOx). Carbon

products monoxide, carbon dioxide, and unknown hydrocarbons.

5.3. Advice for firefighters

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Special protective equipment Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective

for firefighters clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautionsWear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for

disposal. Wash area with soap and water.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Do not ingest or inhale. Do not eat, drink or smoke when

using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 5°C and 25°C.

7.3. Specific end use(s)

Specific end use(s) Adhesive. Sealant.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

POLYAMINOAMIDE (CAS: 68082-29-1)

DNEL Workers - Inhalation; Long term systemic effects: 3.9 mg/m³

Workers - Dermal; Long term systemic effects: 1.1 mg/kg/day

PNEC Fresh water; 0.004 mg/l

marine water; 0 mg/l STP; 3.84 mg/l

Sediment (Freshwater); 434.02 mg/kg Sediment (Marinewater); 43.4 mg/kg

AMINES, POLYETHYLENEPOLY-, TETRAETHYLENEPENTAMINE FRACTION (CAS: 90640-66-7)

DNEL Workers - Inhalation; Long term systemic effects: 1.29 mg/m³

Workers - Inhalation; Short term systemic effects: 6940 mg/m³ Workers - Dermal; Long term systemic effects: 0.74 mg/kg/day

Workers - Dermal; Long term local effects: 36 µg/cm2

PNEC Fresh water; 0.0068 mg/l

marine water; 0.0068 mg/l

Sediment (Freshwater); 3.43 mg/kg

STP; 9.73 mg/l

TRIS-2,4,6-(DIMETHYLAMINOMETHYL)PHENOL (CAS: 90-72-2)

PNEC Fresh water; 0.084 mg/l

marine water; 0.008 mg/l

STP; 0.2 mg/l

3-AMINOPROPYLTRIETHOXYSILANE (CAS: 919-30-2)

DNEL Workers - Inhalation; Short term systemic effects: 59 mg/m³

Workers - Inhalation; Long term systemic effects: 59 mg/m³ Workers - Dermal; Short term systemic effects: 8.3 mg/kg/day Workers - Dermal; Short term systemic effects: 8.3 mg/m³

PNEC Fresh water; 0.33 mg/l

marine water; 0.033 mg/l

Sediment (Freshwater); 0.26 mg/kg Sediment (Marinewater); 0.026 mg/kg

Soil; 0.04 mg/kg STP; 13 mg/l

8.2. Exposure controls

Protective equipment







Appropriate engineering controls

Provide adequate ventilation.

Eye/face protection

eye protection should conform to EN 166

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Gloves should conform to EN 374. For exposure up to 4 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 0.5 hours. For exposure up to 8 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 8 hours. The breakthrough time for any glove material may be different for different glove manufacturers. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.

The following protection should be worn: Chemical splash goggles or face shield. Personal

Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

Hygiene measures

Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

Respiratory protection

Ensure adequate ventilation of the working area. Respiratory protection may be required if excessive airborne contamination occurs. Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Organic vapour filter. Type A. (EN14387)

SECTION 9: Physical and chemical properties

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9.1. Information on basic physical and chemical properties

Appearance Coloured paste.

Colour Dark. Grey.

Odour Mild.

Odour threshold Not available.

pH Not available.

Melting point Not determined.

Initial boiling point and range Not applicable.

Flash point >100°C

Evaporation rate Not available.

Upper/lower flammability or explosive limits

Not available.

Vapour pressure Not determined.

Vapour density Not available.

Relative density 1.4

Solubility(ies) Insoluble in water. Soluble in the following materials: Organic solvents.

Partition coefficient Not available.

Auto-ignition temperature Not determined.

Decomposition Temperature Not available.

Viscosity ≈60000 mPa s @ 23°C Thixotropic

Explosive properties Not determined.

Oxidising properties Not determined.

9.2. Other information

Other information Not relevant.

Volatile organic compound This product contains a maximum VOC content of 1 %.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Under normal conditions of storage and use, no hazardous reactions will occur.

10.2. Chemical stability

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous

reactions

Reactions with the following materials may generate heat: Amines.

10.4. Conditions to avoid

Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid Strong oxidising agents. Strong acids. Strong alkalis.

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10.6. Hazardous decomposition products

Hazardous decomposition

products

Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified

organic compounds.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects The mixture is classified based on the available hazard information for the ingredients as

defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the

substances listed under Section 3 is provided in the following.

Skin sensitisation

Skin sensitisation May cause sensitisation by skin contact.

Aspiration hazard

Aspiration hazard None under normal conditions.

Inhalation Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at

ambient temperature. In high concentrations, vapours may irritate throat and respiratory

system and cause coughing.

Ingestion No harmful effects expected from quantities likely to be ingested by accident.

Skin contact Irritating to skin. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Toxicological information on ingredients.

POLYAMINOAMIDE

Acute toxicity - oral

Acute toxicity oral (LD50

2,000.1

mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 2,000.1

mg/kg)

Species Rat

Skin corrosion/irritation

Skin corrosion/irritation Irritating to skin.

Serious eye damage/irritation

Serious eye

Irritating to eyes.

damage/irritation

Respiratory sensitisation

Respiratory sensitisation No information available.

Skin sensitisation

Skin sensitisation Sensitising.

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Germ cell mutagenicity

Genotoxicity - in vitroNo information available.

Carcinogenicity

Carcinogenicity No specific test data are available.

Reproductive toxicity

Reproductive toxicity -

Screening - NOAEL 1000 mg/kg/day, Oral, Rat

fertility

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard Not available.

AMINES, POLYETHYLENEPOLY-, TETRAETHYLENEPENTAMINE FRACTION

Acute toxicity - oral

Acute toxicity oral (LD50

2,140.0

mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 1,260.0

mg/kg)

Species Rabbit

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Skin corrosion/irritation Read-across data. Corrosive

Serious eye damage/irritation

Serious eye Read-across data. Severe irritation.

damage/irritation

Skin sensitisation

Skin sensitisation Buehler test - Guinea pig: Sensitising.

Germ cell mutagenicity

Genotoxicity - in vitro Read-across data. Gene mutation: Positive.

Genotoxicity - in vivo Read-across data. Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity Read-across data. No evidence of carcinogenicity in animal studies.

Reproductive toxicity

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Reproductive toxicity -

fertility

No information available.

Reproductive toxicity -

development

Read-across data. Developmental toxicity: - NOAEL: >750 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard Not available.

TRIS-2,4,6-(DIMETHYLAMINOMETHYL)PHENOL

Acute toxicity - oral

Acute toxicity oral (LD50

2,169.0

mg/kg)

Species Rat

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Skin corrosion/irritation Method: OECD 404, Rabbit Corrosive

Serious eye damage/irritation

Serious eye

Rabbit Causes serious eye irritation.

damage/irritation

Skin sensitisation

Skin sensitisation Guinea pig maximization test (GPMT) - Guinea pig: Mild dermatitis, allergic skin

rash.

Germ cell mutagenicity

Genotoxicity - in vitroGene mutation: Negative.

Genotoxicity - in vivoNo information available.

Carcinogenicity

Carcinogenicity No information available.

Reproductive toxicity

Reproductive toxicity -

Screening - NOAEL 15 mg/kg/day, Oral, Rat F1

fertility

Reproductive toxicity -

Developmental toxicity: - NOAEL: >150 mg/kg/day, Oral, Rat

development

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

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Aspiration hazard

Aspiration hazard No information available.

3-AMINOPROPYLTRIETHOXYSILANE

Acute toxicity - oral

Acute toxicity oral (LD50

1,780.0

mg/kg)

Species Rat

Acute toxicity - inhalation

Acute toxicity inhalation (LC50 dust/mist mg/l)

7.35

Species Rat

Skin corrosion/irritation

Animal data Rabbit Corrosive.

Serious eye damage/irritation

Serious eye

Rabbit Irreversible effect.

damage/irritation

Skin sensitisation

Skin sensitisation Guinea pig maximization test (GPMT) - Guinea pig: Not sensitising. Buehler test -

Guinea pig: Sensitising.

Germ cell mutagenicity

Genotoxicity - in vitroAmes test: Negative. Chromosome aberration: Negative.

Genotoxicity - in vivo Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity NOAEL 209 mg/kg/day, Dermal, Mouse

Reproductive toxicity

Reproductive toxicity -

fertility

- NOAEL 200 mg/kg/day, Oral, Rat P

Reproductive toxicity -

development

Developmental toxicity: - NOAEL: 100 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

SECTION 12: Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

12.1. Toxicity

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Toxicity

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Ecological information on ingredients.

POLYAMINOAMIDE

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: 7.07 mg/l, Danio rerio (Zebrafish)

Acute toxicity - aquatic

invertebrates

EC₅o, 24 hours: 9.72 mg/l, Daphnia magna

Acute toxicity - aquatic

plants

EC₅₀, 72 hours: 4.34 mg/l, Pseudokirchneriella subcapitata

Acute toxicity - microorganisms

EC₅₀, 3 hours: 384 mg/l, Activated sludge

AMINES, POLYETHYLENEPOLY-, TETRAETHYLENEPENTAMINE FRACTION

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: 420 mg/l, Poecilia reticulata (Guppy)

Acute toxicity - aquatic

invertebrates

EC₅o, 48 hours: 24.1 mg/l, Daphnia magna

Acute toxicity - aquatic

plants

EC₅₀, 72 hours: 6.8 mg/l, Pseudokirchneriella subcapitata

TRIS-2,4,6-(DIMETHYLAMINOMETHYL)PHENOL

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: 175 mg/l, Cyprinus carpio (Common carp)

Acute toxicity - aquatic

invertebrates

LC₅₀, 96 hours: 718 mg/l, Palaemonetes vulgaris

Acute toxicity - aquatic

plants

EC₅₀, 72 hours: 84 mg/l, Scenedesmus subspicatus

Acute toxicity -

microorganisms

NOEC, 28 days: 2 mg/l, Activated sludge

3-AMINOPROPYLTRIETHOXYSILANE

Acute aquatic toxicity

Acute toxicity - fish NOEC, 96 hours: >= 934 mg/l, Brachydanio rerio (Zebra Fish)

Acute toxicity - aquatic

invertebrates

NOEC, 48 hours: 94 mg/l, Daphnia magna

Acute toxicity - aquatic

plants

NOEC, 72 hours: 1.3 mg/l, Scenedesmus subspicatus

Acute toxicity - EC₅₀, 5.75 hours: 43 mg/l, Pseudomonas putida

microorganisms

12.2. Persistence and degradability

Persistence and degradability The product is not readily biodegradable.

Ecological information on ingredients.

3-AMINOPROPYLTRIETHOXYSILANE

Biodegradation Water - Degradation 67%: 28 days

12.3. Bioaccumulative potential

Partition coefficient Not available.

Ecological information on ingredients.

3-AMINOPROPYLTRIETHOXYSILANE

Bioaccumulative potential BCF: 3.4, Cyprinus carpio (Common carp)

12.4. Mobility in soil

Mobility No data available. The product has poor water-solubility.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB

assessment

This substance is not classified as PBT or vPvB according to current EU criteria.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local

regulations Empty containers may contain product residue; follow SDS and label warnings

even after they have been emptied.

Do not empty into drains, dispose of this material and its container at hazardous or special

waste collection point.

Waste class 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous

substances.

SECTION 14: Transport information

Road transport notes Applies only to inner containers >5 litres. See SP 375

Sea transport notes Applies only to inner containers >5 litres. See 2.10.2.7 of the IMDG code.

Air transport notes Applies only to inner containers >5 litres. See SP A197 (375)

14.1. UN number

3082

14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

14.3. Transport hazard class(es)

9

Transport labels



14.4. Packing group

Ш

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS F-A, S-F

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009

No. 716).

EU legislation Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16

December 2008 on classification, labelling and packaging of substances and mixtures (as

amended).

COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation,

Authorisation and Restriction of Chemicals (REACH)

Guidance Workplace Exposure Limits EH40.

CHIP for everyone HSG228.

Safety Data Sheets for Substances and Preparations.

Approved Classification and Labelling Guide (Sixth edition) L131.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 12/07/2021

Revision 7

Supersedes date 02/11/2020

Hazard statements in full H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.