Do	-	ho	
Pe	ma		
E	ngineerir	ng Adha	sives

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Permabond MT3836A

Safety Data Sheet

According to Annex II to REACH - Regulation (EU) 2020/878 and to Annex II to UK REACH

SECTION 1. Identification of the subs	stance/mix	ture and of the cor	npany/undertaking
1.1. Product identifier			
Product name	Permabond	MT3836A	
1.2. Relevant identified uses of the substance or m	ixture and use	es advised against	
Intended use	Adhesive		
Identified Uses	Industrial	Profession	al Consumer
Use	V	✓	-
1.3. Details of the supplier of the safety data sheet			
Name	Permabond	Engineering Adhesives	
Full address		eler Lohweg 18	
District and Country	40547 Düsseldorf		
	Tel.	Germany +44 (0)1962 711 661	
e-mail address of the competent person			
responsible for the Safety Data Sheet	info.europe(@permabond.com	
Supplier:		Engineering Adhesives Lt	d
	-	/, Colden Common,	<i>,</i>
		Hampshire SO21 1WP, UI 1962 711 661	K
	• •	urope@permabond.com	
1.4. Emergency telephone number			
For urgent inquiries refer to	+44 (0)1962	711 661(8.00 am-5.00 pm	Mon-Fri)
	CHEMTREC CHEMTREC	UK: +(44)-870-8200418 Ireland: +(353)-19014670 Australia: +(61)-29037299 New Zealand: +(64)-98010	
SECTION 2. Hazards identification			
2.1. Classification of the substance or mixture			
The product is classified as hazardous pursuant to amendments and supplements). The product thus r			
2020/878. Any additional information concerning the risks for I	nealth and/or th	ne environment are given in	sections 11 and 12 of this sheet.
Hazard classification and indication:			
Eye irritation, category 2		H319 Caus	es serious eye irritation.
2.2. Label elements			
Hazard labelling pursuant to EC Regulation 1272/2	008 (CLP) and	subsequent amendments a	nd supplements.
Hazard pictograms:	. ,	·	

EN



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SECTION 2. Hazards identification ... / >>

Signal words:	Warning
Hazard statements:	Causes serious eye irritation.
H319	Contains: TRIMETHOXYVINYLSILANE
EUH208	May produce an allergic reaction.
Precautionary statements:	Wear protective gloves / protective clothing / eye protection / face protection.
P280	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to
P305+P351+P338	do. Continue rinsing.

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration $\ge 0.1\%$.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification x = Conc. %

Classification (EC) 1272/2008 (CLP)

3-AMINOPROPYLTRIMETHOXYSILANE

INDEX Eye Dam. 1 H318, Skin Irrit. 2 H315 1 ≤ x < 3 237-511-5 FC CAS 13822-56-5 REACH Reg. 01-2119510159-45-XXXX TRIMETHOXYVINYLSILANE Flam. Liq. 3 H226, Acute Tox. 4 H332, Skin Sens. 1B H317, EUH208 INDEX 014-049-00-0 $0.1 \le x < 1$ EC 220-449-8 LC50 Inhalation vapours: 16,8 mg/l/4h CAS 2768-02-7 REACH Reg. 01-2119513215-52-XXXX

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

Skin: Wash the skin thoroughly with soap and water. If symptoms arise, request medical assistance

Eyes: Make sure you have removed any contact lenses before rinsing your eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Consult a doctor if the discomfort continues.

Ingestion: rinse the mouth with water thoroughly. Give plenty of water to drink. Do not cause vomiting. Consult a doctor.

Inhalation: Move the exposed person to fresh air. Consult a doctor in case of serious symptoms or

persistent.

4.2. Most important symptoms and effects, both acute and delayed

Contact with the skin: skin irritation. Mild dermatitis, allergic rash. Contact with eyes: irritating and can cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

Note for the doctor no specific recommendation. Symptomatic treatment.



SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray. UNSUITABLE EXTINGUISHING EQUIPMENT None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS DUE TO EXPOSURE IN THE EVENT OF FIRE Avoid breathing combustion products, carbon monoxide (CO), carbon dioxide (CO2), and nitric oxides (NOx).

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations. SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Adhesive



SECTION 8. Exposure controls/personal protection

8.1. Control parameters

			TRIMETHO	XYVINYLSILAN	IE			
edicted no-effect cor	ncentration	- PNEC						
Normal value in fresh	n water					0,4	mg/l	
Normal value in mari	ne water					0,04	mg/l	
Normal value for fres	h water sedi	ment				1,5	mg/kg/d	
Normal value for mar	ine water se	diment				0,15	mg/kg/d	
Normal value for the	terrestrial co	ompartment				0,06	mg/kg/d	
ealth - Derived no-eff	ect level - D	NEL / DMEL					-	
	Effects or	n consumers			Effects on worke	ers		
Route of exposure	Acute	Acute	Chronic	Chronic	Acute	Acute	Chronic	Chronic
	local	systemic	local	systemic	local	systemic	local	systemic
Oral				0,3				
Oral				0,3 mg/kg bw/d				
Oral Inhalation				,				27,6
				mg/kg bw/d				27,6 mg/m3
				mg/kg bw/d 18,9				,
Inhalation				mg/kg bw/d 18,9 mg/m3				mg/m3

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard ; MED = medium hazard ; HIGH = high hazard.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves.

The following should be considered when choosing work glove material (see standard EN 374): compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529. ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value
Appearance	paste
Colour	white

Information



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SECTION 9. Physical and chemical properties/>>

Odour Melting point / freezing point Initial boiling point Flammability Lower explosive limit Upper explosive limit Flash point Auto-ignition temperature Decomposition temperature pH Kinematic viscosity Dynamic viscosity Solubility

Solubility Partition coefficient: n-octanol/water Vapour pressure Density and/or relative density Relative vapour density Particle characteristics mild not available not available not available not available not available > 100 °C not available not available not available not available ~ 350000 mPa.

~ 350000 mPa.s Thixo not available not available 1,5 not available not applicable Reason for missing data:substance/mixture is non-soluble (in water)

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Temperature: 23 °C

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

The following materials may react with the product: Strong oxidizing agents, Reducing agents, strong acids and bases.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

Stable under normal conditions of storage and use. Protect from direct sunlight. Avoid contact with acids and oxidizing agents.

10.5. Incompatible materials

See the reactivity section.

10.6. Hazardous decomposition products

By thermal decomposition, carbon monoxide, carbon dioxide and ed other unidentified organic compounds.

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

ΕN



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SECTION 11. Toxicological information .../>>

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

ATE (Inhalation) of the mixture: ATE (Oral) of the mixture: ATE (Dermal) of the mixture:

> TRIMETHOXYVINYLSILANE LD50 (Dermal): LD50 (Oral): LC50 (Inhalation vapours):

Not classified (no significant component) Not classified (no significant component) Not classified (no significant component)

> 32650 mg/kg 11000 mg/kg 16,8 mg/l/4h

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye irritation

RESPIRATORY OR SKIN SENSITISATION

May produce an allergic reaction. Contains: TRIMETHOXYVINYLSILANE

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine



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disruptors with human health effects under evaluation.

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

3-AMINOPROPYLTRIMETHOXYSILANE LC50 - for Fish EC50 - for Crustacea

1264 mg/l/96h 302 mg/l/48h

TRIMETHOXYVINYLSILANE LC50 - for Fish EC50 - for Crustacea EC50 - for Algae / Aquatic Plants

191 mg/l/96h 168,7 mg/l/48h > 89 mg/l/72h

12.2. Persistence and degradability

TRIMETHOXYVINYLSILANE NOT rapidly degradable

12.3. Bioaccumulative potential

Information not available

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations. CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

Waste class 08 04 09* stickers and sealed sealing, containing organic solvents or other dangerous substances.

SECTION 14. Transport information

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

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SECTION 14. Transport information ... / >>

14.1. UN number or ID number

not applicable

14.2. UN proper shipping name

not applicable

14.3. Transport hazard class(es)

not applicable

14.4. Packing group

not applicable

14.5. Environmental hazards

not applicable

14.6. Special precautions for user

not applicable

14.7. Maritime transport in bulk according to IMO instruments

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EU:

None

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

 Product
 3 - 40

 Contained substance
 75

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors not applicable

Substances in Candidate List (Art. 59 REACH) On the basis of available data, the product does not contain any SVHC in percentage \geq than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:

None

Substances subject to the Rotterdam Convention: None

Substances subject to the Stockholm Convention: None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

German regulation on the classification of substances hazardous to water (AwSV, vom 18. April 2017)

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SECTION 15. Regulatory information ... / >>

WGK 1: Low hazard to waters

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 3 Acute Tox. 4 Eye Dam. 1 Eye Irrit. 2 Skin Irrit. 2 Skin Sens. 1B H226 H332 H318	Flammable liquid, category 3 Acute toxicity, category 4 Serious eye damage, category 1 Eye irritation, category 2 Skin irritation, category 2 Skin sensitization, category 1B Flammable liquid and vapour. Harmful if inhaled. Causes serious eye damage.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
EUH208	Contains <name of="" sensitising="" substance="">. May produce an allergic reaction.</name>

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

- 1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
- 2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
- 3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
- 4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
- 5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
- 6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
- 7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
- 8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
- 9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
- 10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
- 11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament



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SECTION 16. Other information ... / >>

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- 13. Regulation (EU) 2017/776 (X Atp. CLP)
- 14. Regulation (EU) 2018/669 (XI Atp. CLP) 15. Regulation (EU) 2019/521 (XII Atp. CLP)
- 16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
- 17. Regulation (EU) 2019/1148
- 18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
- 19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
- 20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
- 21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)
- 22. Delegated Regulation (UE) 2022/692 (XVIII Atp. CLP)
- The Merck Index. 10th Edition
- Handling Chemical Safety
- INRS Fiche Toxicologique (toxicological sheet)
- Patty Industrial Hygiene and Toxicology
- N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals Ministry of Health and ISS (Istituto Superiore di Sanità) Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

Changes to previous review: The following sections were modified: 03.