



SAFETY DATA SHEET

Permabond ET5011B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond ET5011B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Two-component, epoxy-based adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives GmbH
Niederkasseler Lohweg 18
40547 Düsseldorf
Germany
info.europe@permabond.com

Manufacturer Permabond Engineering Adhesives Ltd.
Wessex Way
Colden Common
Winchester
Hampshire SO21 1WP
United Kingdom
Tel: +44 (0)1962 711 661
Fax: +44 (0)1962 711 662
info@permabond.co.uk

1.4. Emergency telephone number

Emergency telephone CHEMTREC UK: +(44)-870-8200418 CHEMTREC US: 800-424-9300 (CCN: 829878)

National emergency telephone number CHEMTREC Ireland: +(353)-19014670
CHEMTREC Australia: +(61)-290372994
CHEMTREC New Zealand: +(64)-98010034

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Corr. 1A - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

2.2. Label elements

Hazard pictograms



Signal word Danger

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Hazard statements	<p>H314 Causes severe skin burns and eye damage.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H412 Harmful to aquatic life with long lasting effects.</p>
Precautionary statements	<p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.</p> <p>P302+P352a IF ON SKIN: Wash with plenty of soap and water</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P308+P313 IF exposed or concerned: Get medical advice/ attention.</p>
Contains	MERCAPTAN-TERMINATED OLIGOMER, 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL, BIS[(DIMETHYLAMINO)METHYL]PHENOL
Supplementary precautionary statements	<p>P261 Avoid breathing vapour/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P405 Store locked up.</p> <p>P501 Dispose of contents/container in accordance with existing Community, National and local regulations.</p>

2.3. Other hazards

None under normal conditions. This substance is not classified as PBT or vPvB according to current EU criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

MERCAPTAN-TERMINATED OLIGOMER			60-100%
CAS number: 72244-98-5	EC number: 701-196-7	REACH registration number: 01-2120118957-46-XXXX	
Classification Skin Sens. 1B - H317 Aquatic Chronic 3 - H412			
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL			5-10%
CAS number: 90-72-2	EC number: 202-013-9	REACH registration number: 01-2119560597-27-XXXX	
Classification Skin Corr. 1A - H314			
2-ETHYLHEXANOIC ACID			1-5%
CAS number: 149-57-5	EC number: 205-743-6	REACH registration number: 01-2119488942-23-XXXX	
Classification Repr. 2 - H361d			

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BIS[(DIMETHYLAMINO)METHYL]PHENOL		1-5%
CAS number: 71074-89-0	EC number: 275-162-0	
IMPURITY		
Classification		
Skin Corr. 1B - H314		
Eye Dam. 1 - H318		

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water. Give plenty of water to drink. DO NOT induce vomiting. Get medical attention immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. If symptoms develop, obtain medical attention
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any contact lenses and open eyelids wide apart. Get medical attention. Show this Safety Data Sheet to the medical personnel.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation	Irritation of nose, throat and airway.
Ingestion	May cause chemical burns in mouth and throat.
Skin contact	Chemical burns. Mild dermatitis, allergic skin rash.
Eye contact	May cause serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide, dry powder or water fog.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	No unusual fire or explosion hazards noted.
Hazardous combustion products	Burning produces irritating, toxic and obnoxious fumes. Nitrous gases (NOx). Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

5.3. Advice for firefighters

Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal. Wash area with soap and water.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Do not ingest or inhale. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 5°C and 25°C.

Storage class Corrosive storage.

7.3. Specific end use(s)

Specific end use(s) Adhesive. Sealant.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

MERCAPTAN-TERMINATED OLIGOMER (CAS: 72244-98-5)

DMEL	Workers - Inhalation; Long term systemic effects: 22 mg/m ³
	Workers - Dermal; Long term systemic effects: 2.7 mg/kg/day
PNEC	Fresh water; 70 µg/l
	marine water; 7 µg/l
	STP; 10 mg/l
	Sediment (Freshwater); 322 µg/kg, dw
	Sediment (Marinewater); 32 µg/kg, dw
	Soil; 23 µg/kg, dw

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL (CAS: 90-72-2)

PNEC	Fresh water; 0.084 mg/l
	marine water; 0.008 mg/l
	STP; 0.2 mg/l

2-ETHYLHEXANOIC ACID (CAS: 149-57-5)

DNEL	Workers - Inhalation; Long term systemic effects: 14 mg/cm ²
	Workers - Dermal; Long term systemic effects: 2 mg/kg/day
PNEC	Fresh water; 0.36 mg/l
	marine water; 0.036 mg/l
	STP; 71.7 mg/l
	Sediment (Freshwater); 6.37 mg/kg
	Sediment (Marinewater); 0.637 mg/kg

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8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. Gloves should conform to EN 374. For exposure up to 4 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 0.5 hours. For exposure up to 8 hours, wear gloves made of the following material: Nitrile rubber. Thickness: ≥ 0.4 mm The selected gloves should have a breakthrough time of at least 8 hours. The breakthrough time for any glove material may be different for different glove manufacturers. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.

Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

Hygiene measures

Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

Respiratory protection

Ensure adequate ventilation of the working area. Respiratory protection may be required if excessive airborne contamination occurs. Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Organic vapour filter. Type A. (EN14387)

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Colourless.
Odour	Characteristic.
Odour threshold	Not determined.
pH	Not determined.
Melting point	Not determined.
Initial boiling point and range	Not determined.
Flash point	$>100^{\circ}\text{C}$
Evaporation rate	Not available.
Upper/lower flammability or explosive limits	Not available.
Vapour pressure	Not determined.

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Vapour density	Not determined.
Relative density	1.1
Solubility(ies)	Insoluble in water. Soluble in the following materials: Organic solvents.
Partition coefficient	Not available.
Auto-ignition temperature	Not determined.
Decomposition Temperature	Not determined.
Viscosity	≈17000 mPa s @ 23°C
Explosive properties	Not determined.
Oxidising properties	Not applicable.

9.2. Other information

Other information	Not relevant.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	Under normal conditions of storage and use, no hazardous reactions will occur.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	Reactions with the following materials may generate heat: Epoxy resin
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10.4. Conditions to avoid

Conditions to avoid	Avoid excessive heat for prolonged periods of time.
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10.5. Incompatible materials

Materials to avoid	Avoid contact with the following materials: Acids. Oxidising agents.
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10.6. Hazardous decomposition products

Hazardous decomposition products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.
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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects	The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.
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Skin sensitisation

Skin sensitisation	May cause sensitisation by skin contact.
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Aspiration hazard

Aspiration hazard	None under normal conditions.
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Inhalation	Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature. In high concentrations, vapours may irritate throat and respiratory system and cause coughing.
Ingestion	Causes burns. May cause chemical burns in mouth and throat. May cause stomach pain or vomiting.
Skin contact	This product is strongly irritating. Prolonged contact may cause burns.
Eye contact	Causes serious eye damage.

Toxicological information on ingredients.

MERCAPTAN-TERMINATED OLIGOMER

Acute toxicity - oral

Acute toxicity oral (LD₅₀) 2,600.0
mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀) 10,200.0
mg/kg)

Species Rabbit

Skin corrosion/irritation

Animal data Method: OECD 404, Rabbit Not irritating.

Serious eye damage/irritation

Serious eye damage/irritation Method: OECD 405, Rabbit Not irritating.

Skin sensitisation

Skin sensitisation Local Lymph Node Assay (LLNA) - Mouse: Sensitising.

Germ cell mutagenicity

Genotoxicity - in vitro Gene mutation: Negative.

Carcinogenicity

Carcinogenicity No information available.

Reproductive toxicity

Reproductive toxicity - fertility No information available.

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard No information available.

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Acute toxicity - oral

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Acute toxicity oral (LD₅₀ mg/kg) 2,169.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 1,280.0

Species Rat

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Animal data Method: OECD 404, Rabbit Corrosive.

Serious eye damage/irritation

Serious eye damage/irritation Irritating to eyes. Risk of serious damage to eyes.

Skin sensitisation

Skin sensitisation Guinea pig maximization test (GPMT) - Guinea pig: Sensitising.

Germ cell mutagenicity

Genotoxicity - in vitro Gene mutation: Negative.

Carcinogenicity

Carcinogenicity Not available.

Reproductive toxicity

Reproductive toxicity - fertility Screening - NOAEL 15 mg/kg/day, Oral, Rat F1

Reproductive toxicity - development Developmental toxicity: - NOAEL: >150 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard Not available.

2-ETHYLHEXANOIC ACID

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 3,000.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 1,142.0

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Species	Rabbit
<u>Acute toxicity - inhalation</u>	
Notes (inhalation LC₅₀)	No information available.
<u>Skin corrosion/irritation</u>	
Animal data	Method: OECD 404, Rabbit Moderately irritating.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Method: OECD 405, Rabbit Not irritating.
<u>Skin sensitisation</u>	
Skin sensitisation	Guinea pig maximization test (GPMT) - Guinea pig: Not sensitising.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Gene mutation: Negative.
Genotoxicity - in vivo	Chromosome aberration: Negative.
<u>Carcinogenicity</u>	
Carcinogenicity	No information available.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Screening - NOAEL 3845 mg/kg, Oral, Rat F1
Reproductive toxicity - development	Developmental toxicity: - NOAEL: 250 mg/kg/day, Oral, Rat
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	No information available.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	No information available.
<u>Aspiration hazard</u>	
Aspiration hazard	Not available.

SECTION 12: Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects. Do not empty into drains.

12.1. Toxicity

Toxicity The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Ecological information on ingredients.

MERCAPTAN-TERMINATED OLIGOMER

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: 87 mg/l, Danio rerio (Zebrafish)

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Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 12 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , 72 hours: >733 mg/l, Desmodesmus subspicatus
Acute toxicity - microorganisms	EC ₅₀ , 3 hours: > 1000 mg/l, Activated sludge
<u>Chronic aquatic toxicity</u>	
Chronic toxicity - aquatic invertebrates	NOEC, 21 days: 3.5 mg/l, Daphnia magna

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

<u>Acute aquatic toxicity</u>	
Acute toxicity - fish	LC ₅₀ , 96 hours: > 180 - < 240 mg/l, Oncorhynchus mykiss (Rainbow trout)
Acute toxicity - aquatic invertebrates	LC ₅₀ , 96 hours: 718 mg/l, Palaemonetes vulgaris
Acute toxicity - aquatic plants	EC ₅₀ , 72 hours: 84 mg/l, Desmodesmus subspicatus
Acute toxicity - microorganisms	NOEC, 28 days: 2 mg/l, Activated sludge

12.2. Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

Ecological information on ingredients.

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Biodegradation	Water - 4%: 28 days
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12.3. Bioaccumulative potential

Bioaccumulative potential	No data available on bioaccumulation.
Partition coefficient	Not available.

12.4. Mobility in soil

Mobility	No data available.
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12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	This substance is not classified as PBT or vPvB according to current EU criteria.
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12.6. Other adverse effects

Other adverse effects	None known.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information	Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.
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Disposal methods	Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.
Waste class	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances.

SECTION 14: Transport information

14.1. UN number

2735

14.2. UN proper shipping name

POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-Tris(dimethylaminomethyl)phenol)

14.3. Transport hazard class(es)

8

Transport labels



14.4. Packing group

III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

EmS F-A, S-B

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716). Control of Substances Hazardous to Health Regulations 2002 (as amended).
EU legislation	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
Guidance	Workplace Exposure Limits EH40. Introduction to Local Exhaust Ventilation HS(G)37. CHIP for everyone HSG228. Approved Classification and Labelling Guide (Sixth edition) L131.

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15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 27/01/2022

Revision 5

Supersedes date 04/04/2019

Hazard statements in full

- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H361d Suspected of damaging the unborn child.
- H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.