

Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE ABLESTIK A 329-1 known as ECCOBOND A 329-1 375G CARTR

SDS No. : 590036 V007.0 Revision: 27.05.2025 printing date: 28.05.2025 Replaces version from: 09.04.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ABLESTIK A 329-1 known as ECCOBOND A 329-1 375G CARTR UFI: SATR-8WN3-U20U-3D3M

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: 1-c- epoxide adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Belgium N.V. Esplanade 1 1020 Brussels

Belgium

Phone: +32 (2) 421 2711

SDSinfo.Adhesive@henkel.com For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Contains	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane
	Bisphenol-F epichlorhydrin resin; MW<700 Epoxy resin-amine condensate
Signal word:	Warning
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Supplemental information	Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxir ane 1675-54-3 216-823-5 01-2119456619-26	50- < 100 %	Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Skin Sens. 1, H317 Skin Irrit. 2, H315	Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 %	
Bisphenol-F epichlorhydrin resin; MW<700 01-2119454392-40	10- < 20 %	Skin Irrit. 2, H315 Skin Sens. 1A, H317 Aquatic Chronic 2, H411		
Epoxy resin-amine condensate 68002-42-6 500-181-0 01-2119967768-13	1-< 5%	Skin Sens. 1B, H317		
Titanium dioxide < 1% particles with diameter ≤ 10 μm 13463-67-7 236-675-5 01-2119489379-17	1-< 5%			

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.

For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures SDS No.: 590036 V007.0

5.1. Extinguishing media

Suitable extinguishing media: water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation. Avoid dust formation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13. Scrape up as much material as possible. Sweep up spilled material. Avoid creating dust. Store in a partly filled, closed container until disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Keep container tightly sealed. Refer to Technical Data Sheet.

7.3. Specific end use(s)

1-c- epoxide adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC, RESPIRABLE DUST]		1	Time Weighted Average (TWA):		EH40 WEL
Titanium dioxide 13463-67-7 [Titanium dioxide, total inhalable]		10	Time Weighted Average (TWA):		EH40 WEL
Titanium dioxide 13463-67-7 [Titanium dioxide, respirable]		4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ррт	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC]		10	Time Weighted Average (TWA):		IR_OEL
Talc (Mg3H2(SiO3)4) 14807-96-6 [TALC]		0,8	Time Weighted Average (TWA):		IR_OEL
Titanium dioxide 13463-67-7 [Titanium dioxide]		4	Time Weighted Average (TWA):		IR_OEL
Titanium dioxide 13463-67-7 [Titanium dioxide]		10	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Value				Remarks		
	compartment	period	mg/l	ppm	mg/kg	others		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (freshwater)		0,006 mg/l					
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Freshwater - intermittent		0,018 mg/l					
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	aqua (marine water)		0,001 mg/l					
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Marine water - intermittent		0,002 mg/l					
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	sewage treatment plant (STP)		10 mg/l					
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (freshwater)				0,341 mg/kg			
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (marine water)				0,034 mg/kg			
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Soil				0,065 mg/kg			
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	oral				11 mg/kg			
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Air						no hazard identified	
Reaction mass bisphenol-F-(epichlorhydrin)	aqua (freshwater)		0,003 mg/l					
Reaction mass bisphenol-F-(epichlorhydrin)	aqua (marine water)		0,0003 mg/l					
Reaction mass bisphenol-F-(epichlorhydrin)	sewage treatment plant (STP)		10 mg/l					
Reaction mass bisphenol-F-(epichlorhydrin)	sediment (freshwater)				0,294 mg/kg			
Reaction mass bisphenol-F-(epichlorhydrin)	sediment (marine water)				0,0294 mg/kg			
Reaction mass bisphenol-F-(epichlorhydrin)	Soil				0,237 mg/kg			
Reaction mass bisphenol-F-(epichlorhydrin)	aqua (intermittent releases)		0,0254 mg/l					
Reaction mass bisphenol-F-(epichlorhydrin)	Air						no hazard identified	

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Reaction mass bisphenol-F-(epichlorhydrin)	Predator			no potential for bioaccumulation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	aqua (freshwater)	0,1 mg/1		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	aqua (marine water)	0,01 mg/l		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	sediment (freshwater)		0,38 mg/kg	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	sewage treatment plant (STP)	10 mg/l		
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	sediment (marine water)		0,038 mg/kg	
4.4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	Soil		0,018 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Acute/short term exposure - local effects			no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin)	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin)	Workers	dermal	Long term		104,15 mg/kg	no hazard identified

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			exposure - systemic effects		
Reaction mass bisphenol-F-(epichlorhydrin)	Workers	dermal	Acute/short term exposure - local effects	0,0083 mg/cm2	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin)	General population	Inhalation	Long term exposure - systemic effects	8,7 mg/m3	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin)	General population	dermal	Long term exposure - systemic effects	62,5 mg/kg	no hazard identified
Reaction mass bisphenol-F-(epichlorhydrin)	General population	oral	Long term exposure - systemic effects	6,25 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	Workers	inhalation	Long term exposure - systemic effects	4,93 mg/m3	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	Workers	dermal	Long term exposure - systemic effects	1,4 mg/kg	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 68002-42-6	General population	inhalation	Long term exposure - systemic effects	0,74 mg/m3	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 58002-42-6	General population	dermal	Long term exposure - systemic effects	0,5 mg/kg	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, reaction products with 2- methylimidazole 58002-42-6	General population	oral	Long term exposure - systemic effects	0,5 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Dust mask, P2 particle filter.

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form	solid
Colour	Off white
Odor	mild
Physical state	solid
Melting point	40 - 55 °C (104 - 131 °F)
Solidification temperature	Not applicable, Product is a solid
Initial boiling point	> 200 °C (> 392 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, Product is a solid
Flash point	Not applicable, Product is a solid
Auto-ignition temperature	Not applicable, Product is a solid
Decomposition temperature	> 300 °C (> 572 °F);
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Not applicable, Product is a solid
Solubility (qualitative)	Insoluble
(20 °C (68 °F); Solvent: Water)	
Partition coefficient: n-octanol/water	Not applicable
	Mixture
Vapour pressure	< 0,1 hPa
(20 °C (68 °F))	
Density	1,3 g/cm3 None
(20 °C (68 °F))	
Relative vapour density:	Not applicable, Product is a solid
Particle characteristics	Not applicable
	Product is not powder.

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity Reacts with strong oxidants.

Reaction with strong acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products carbon oxides.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Epoxy resin-amine condensate 68002-42-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Titanium dioxide < 1% particles with diameter \leq 10 µm 13463-67-7	LD50	> 5.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Species	Method
CAS-No. 2,2'-[(1- methylethylidene)bis(4,1-	type LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
phenyleneoxymethylene)] bisoxirane 1675-54-3				
Bisphenol-F epichlorhydrin resin; MW<700 	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
Epoxy resin-amine condensate 68002-42-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Titanium dioxide $< 1\%$ particles with diameter $\le 10 \ \mu m$ 13463-67-7	LD50	>= 10.000 mg/kg	hamster	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Titanium dioxide < 1% particles with diameter \leq 10 µm 13463-67-7	LC50	> 6,82 mg/l	dust	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence
Bisphenol-F epichlorhydrin resin; MW<700 	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Titanium dioxide $< 1\%$ particles with diameter $\le 10 \ \mu m$ 13463-67-7	not irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence
Bisphenol-F epichlorhydrin resin; MW<700 	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Titanium dioxide < 1% particles with diameter \leq 10 µm 13463-67-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 	Sub-Category 1A (sensitising)	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Titanium dioxide < 1% particles with diameter \leq 10 µm 13463-67-7	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Titanium dioxide < 1% particles with diameter \leq 10 µm 13463-67-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Titanium dioxide < 1% particles with diameter \leq 10 µm 13463-67-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Titanium dioxide < 1% particles with diameter \leq 10 µm 13463-67-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	oral: gavage		mouse	not specified
Bisphenol-F epichlorhydrin resin; MW<700	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
Titanium dioxide < 1% particles with diameter \leq 10 μ m 13463-67-7	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Titanium dioxide < 1% particles with diameter ≤ 10 µm 13463-67-7	not carcinogenic	inhalation	24 m 6 h/d; 5 d/w	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
2,2'-[(1- methylethylidene)bis(4,1-	NOAEL P >= 50 mg/kg	Two generation	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction
phenyleneoxymethylene)]	NOAEL F1 >= 750 mg/kg	study			Toxicity Study)
bisoxirane					
1675-54-3	NOAEL F2 >= 750 mg/kg				
Bisphenol-F epichlorhydrin resin; MW<700 	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Titanium dioxide < 1%	NOAEL P > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421
particles with diameter \leq					(Reproduction /
10 μm	NOAEL F1 > 1.000 mg/kg				Developmental Toxicity
13463-67-7					Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Titanium dioxide $< 1\%$ particles with diameter $\le 10 \ \mu m$ 13463-67-7	NOAEL 1.000 mg/kg	oral: gavage	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2,2'-[(1-	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
methylethylidene)bis(4,1-					Acute Toxicity Test)
phenyleneoxymethylene)]biso					
xirane					
1675-54-3					
Bisphenol-F epichlorhydrin	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish,
resin; MW<700					Acute Toxicity Test)
Epoxy resin-amine condensate	LC50	> 160 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
68002-42-6					Acute Toxicity Test)
Titanium dioxide < 1%	LC50	Toxicity > Water	48 h	Danio rerio	other guideline:
particles with diameter ≤ 10		solubility			
μm					
13463-67-7					
Titanium dioxide < 1%	NOEC	Toxicity > Water	8 d	Danio rerio	OECD Guideline 212 (Fish,
particles with diameter ≤ 10		solubility			Short-term Toxicity Test on
μm					Embryo and Sac-Fry
13463-67-7					Stages)

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Epoxy resin-amine condensate 68002-42-6	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Titanium dioxide $< 1\%$ particles with diameter ≤ 10 μ m 13463-67-7	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2,2'-[(1-	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia
methylethylidene)bis(4,1-					magna, Reproduction Test)
phenyleneoxymethylene)]biso					

xirane 1675-54-3					
Bisphenol-F epichlorhydrin resin; MW<700	NOEC	0,3 mg/l	21 d	1 0	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin-amine condensate 68002-42-6	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Titanium dioxide $< 1\%$ particles with diameter ≤ 10 μ m 13463-67-7	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Titanium dioxide $< 1\%$ particles with diameter ≤ 10 μ m 13463-67-7	NOEC	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
2,2'-[(1-	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
methylethylidene)bis(4,1-					
phenyleneoxymethylene)]biso					
xirane					
1675-54-3					
Bisphenol-F epichlorhydrin	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
resin; MW<700					
Titanium dioxide < 1%	EC50	Toxicity > Water	3 h	activated sludge	ISO 8192 (Test for
particles with diameter ≤ 10		solubility		_	Inhibition of Oxygen
μm					Consumption by Activated
13463-67-7					Sludge)

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Result	Test type	Degradability	Exposure	Method
CAS-No.				time	
2,2'-[(1-	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready
methylethylidene)bis(4,1-					Biodegradability: Manometric
phenyleneoxymethylene)]biso					Respirometry Test)
xirane					1 0 7
1675-54-3					
Bisphenol-F epichlorhydrin	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready
resin; MW<700					Biodegradability: Closed Bottle
					Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	LogPow	Temperature	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Bisphenol-F epichlorhydrin resin; MW<700 	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Epoxy resin-amine condensate 68002-42-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Titanium dioxide < 1% particles with diameter $\leq 10 \ \mu m$ 13463-67-7	According to Annex XIII to Regulation (EC) No 1907/2006, a PBT and vPvB assessment shall not be conducted for inorganic substances.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water. Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1.	UN numbe	r or ID number
		2077
	ADR	3077
	RID	3077
	ADN	3077
	IMDG	3077
	IATA	3077
14.2.	UN proper	shipping name
	ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
	RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
	ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
	IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
	IATA	Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)
14.3.	Transport	hazard class(es)
	ADR	9
	RID	9
	ADN	9
	IMDG	9
	IATA	9
14.4.	Packing gr	oup
	ADR	III
	RID	III
	ADN	III
	IMDG	III
	IATA	III
14.5.	Environme	ental hazards
	ADR	Environmentally Hazardous
	RID	Environmentally Hazardous
	ADN	Environmentally Hazardous
	IMDG	Marine Pollutant
	IATA	Environmentally Hazardous
14.6.	Special pre	ecautions for user
	ADR	not applicable

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	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

Not applicable

Not applicable

Not applicable

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Persistent organic pollutants (Regulation (EU) 2019/1021): VOC content <3 %

VOC content (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very
	bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

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