



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE ABLESTIK 64C PTA

SDS No. : 373888  
V005.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE ABLESTIK 64C PTA

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Epoxy adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Adhesives  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Carcinogenicity	Category 2
H351 Suspected of causing cancer.	
Specific target organ toxicity - repeated exposure	Category 1
H372 Causes damage to organs through prolonged or repeated exposure.	
Chronic hazards to the aquatic environment	Category 3
H412 Harmful to aquatic life with long lasting effects.	

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Contains**

Nickel powder [particle diameter &lt; 1 mm]

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight  $\leq 700$ )  
 Bisphenol-F epichlorhydrin resin; MW < 700  
 1,4-bis(2,3 epoxypropoxy)butane

**Signal word:**

Danger

**Hazard statement:**

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H351 Suspected of causing cancer.  
 H372 Causes damage to organs through prolonged or repeated exposure.  
 H412 Harmful to aquatic life with long lasting effects.

**Precautionary statement:  
Prevention**

P273 Avoid release to the environment.  
 P280 Wear protective gloves/protective clothing.

**Precautionary statement:  
Response**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
 P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.  
 Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**Following substances are present in a concentration  $\geq 0,1\%$  and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):**

This mixture does not contain any substances in concentration  $\geq$  the concentration limit that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures**

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Nickel powder [particle diameter < 1 mm] 7440-02-0 231-111-4 01-2119438727-29	50- 100 %	STOT RE 1, H372 Skin Sens. 1, H317 Aquatic Chronic 3, H412 Carc. 2, H351		
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	10- 20 %	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 Eye Irrit. 2, H319	Eye Irrit. 2; H319; C ≥ 5 % Skin Irrit. 2; H315; C ≥ 5 %	
Furfuryl alcohol 98-00-0 202-626-1 01-2119493965-18	1- < 3 %	Acute Tox. 3, Oral, H301 Acute Tox. 3, Dermal, H311 Acute Tox. 2, Inhalation, H330 Eye Irrit. 2, H319 Skin Irrit. 2, H315 STOT SE 3, H335 Carc. 2, H351 STOT RE 2, H373	dermal:ATE = 401 mg/kg oral:ATE = 111 mg/kg inhalation:ATE = 0,821 mg/l;vapour	
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5 01-2119454392-40	1- < 3 %	Skin Irrit. 2, Dermal, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411		
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8 219-371-7 01-2119494060-45	0,1- < 1 %	Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Acute Tox. 4, Inhalation, H332 Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Aquatic Chronic 3, H412	inhalation:ATE = 11,01 mg/l;vapour	

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

#### Skin contact:

Rinse with running water and soap.  
Obtain medical attention if irritation persists.

#### Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

#### Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

**Hygiene measures:**

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Keep container tightly sealed.

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Epoxy adhesive

<b>SECTION 8: Exposure controls/personal protection</b>
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**8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Nickel 7440-02-0 [NICKEL AND ITS INORGANIC COMPOUNDS (EXCEPT NICKEL TETRACARBONYL): NICKEL AND WATER-INSOLUBLE NICKEL COMPOUNDS (AS NI)]		0,5	Time Weighted Average (TWA):		EH40 WEL
Nickel 7440-02-0 [NICKEL AND ITS INORGANIC COMPOUNDS (EXCEPT NICKEL TETRACARBONYL): NICKEL AND WATER-INSOLUBLE NICKEL COMPOUNDS (AS NI)]			Skin designation:	Can be absorbed through the skin.	EH40 WEL

**Occupational Exposure Limits**

Valid for  
Ireland

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Nickel 7440-02-0 [NICKEL]		0,5	Time Weighted Average (TWA):		IR_OEL
Furfuryl alcohol 98-00-0 [FURFURYL ALCOHOL]			Skin designation:	Can be absorbed through the skin.	IR_OEL
Furfuryl alcohol 98-00-0 [FURFURYL ALCOHOL]	10	40	Time Weighted Average (TWA):		IR_OEL
Furfuryl alcohol 98-00-0 [FURFURYL ALCOHOL]	15	60	Short Term Exposure Limit (STEL):	15 minutes	IR_OEL

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Nickel 7440-02-0	Soil				29,9 mg/kg		
Nickel 7440-02-0	aqua (freshwater)		0,0071 mg/l				
Nickel 7440-02-0	aqua (marine water)		0,0086 mg/l				
Nickel 7440-02-0	sewage treatment plant (STP)		0,33 mg/l				
Nickel 7440-02-0	sediment (freshwater)				109 mg/kg		
Nickel 7440-02-0	sediment (marine water)				109 mg/kg		
Nickel 7440-02-0	oral				0,12 mg/kg		
Nickel 7440-02-0	aqua (intermittent releases)		0 mg/l				
Furfuryl alcohol 98-00-0	aqua (freshwater)		0,17 mg/l				
Furfuryl alcohol 98-00-0	aqua (marine water)		0,017 mg/l				
Furfuryl alcohol 98-00-0	aqua (intermittent releases)		1,7 mg/l				
Furfuryl alcohol 98-00-0	sediment (freshwater)				0,861 mg/kg		
Furfuryl alcohol 98-00-0	sediment (marine water)				0,0861 mg/kg		
Furfuryl alcohol 98-00-0	Soil				0,0724 mg/kg		
Furfuryl alcohol 98-00-0	oral				35,3 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Soil				0,237 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Air						no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Predator						no potential for bioaccumulation
1,4-Bis(2,3-epoxypropoxy)butane	aqua		0,024 mg/l				

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2425-79-8	(freshwater)						
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	oral				0,028 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (freshwater)				0,084 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Soil				0,003 mg/kg		
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	aqua (marine water)		0,002 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sewage treatment plant (STP)		100 mg/l				
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	sediment (marine water)				0,008 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Nickel 7440-02-0	Workers	inhalation	Long term exposure - systemic effects		0,05 mg/m <sup>3</sup>	
Nickel 7440-02-0	Workers	inhalation	Long term exposure - local effects		0,05 mg/m <sup>3</sup>	
Nickel 7440-02-0	Workers	inhalation	Acute/short term exposure - local effects		11,9 mg/m <sup>3</sup>	
Nickel 7440-02-0	Workers	dermal	Long term exposure - local effects		0,035 mg/cm <sup>2</sup>	
Nickel 7440-02-0	General population	inhalation	Long term exposure - systemic effects		0,06 mg/m <sup>3</sup>	
Nickel 7440-02-0	General population	inhalation	Long term exposure - local effects		0,06 mg/m <sup>3</sup>	
Nickel 7440-02-0	General population	inhalation	Acute/short term exposure - local effects		0,8 mg/m <sup>3</sup>	
Nickel 7440-02-0	General population	dermal	Long term exposure - systemic effects		0,035 mg/cm <sup>2</sup>	
Nickel 7440-02-0	General population	oral	Long term exposure - systemic effects		0,011 mg/kg	
Nickel 7440-02-0	General population	oral	Acute/short term exposure - systemic effects		0,37 mg/kg	
Furfuryl alcohol 98-00-0	Workers	dermal	Long term exposure - systemic effects		4 mg/kg	
Furfuryl alcohol 98-00-0	Workers	Inhalation	Long term exposure - systemic effects		31 mg/m <sup>3</sup>	
Furfuryl alcohol 98-00-0	Workers	Inhalation	Acute/short term exposure - systemic effects		143 mg/m <sup>3</sup>	
Furfuryl alcohol 98-00-0	Workers	Inhalation	Acute/short term exposure - local effects		8 mg/m <sup>3</sup>	
Furfuryl alcohol 98-00-0	Workers	Inhalation	Long term exposure - local effects		8 mg/m <sup>3</sup>	
Furfuryl alcohol 98-00-0	General population	inhalation	Long term exposure - local effects		8 mg/m <sup>3</sup>	
Furfuryl alcohol 98-00-0	General population	inhalation	Acute/short term exposure - local effects		8 mg/m <sup>3</sup>	
Furfuryl alcohol 98-00-0	General population	dermal	Long term exposure - systemic effects		2,4 mg/kg	
Furfuryl alcohol 98-00-0	General population	oral	Long term exposure - systemic effects		2,4 mg/kg	
Furfuryl alcohol 98-00-0	General population	oral	Acute/short term exposure - systemic effects		2,4 mg/kg	
Furfuryl alcohol 98-00-0	General population	inhalation	Long term exposure - systemic effects		9,3 mg/m <sup>3</sup>	
Furfuryl alcohol 98-00-0	General population	inhalation	Acute/short term exposure - systemic effects		128,5 mg/m <sup>3</sup>	
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m <sup>3</sup>	no hazard identified
Reaction product: bisphenol-F-	Workers	dermal	Long term		104,15 mg/kg	no hazard identified

(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (old) 9003-36-5			exposure - systemic effects			
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (old) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		0,0083 mg/cm <sup>2</sup>	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (old) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m <sup>3</sup>	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (old) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (old) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	inhalation	Long term exposure - systemic effects		4,7 mg/m <sup>3</sup>	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	Workers	dermal	Long term exposure - systemic effects		6,66 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	inhalation	Long term exposure - systemic effects		1,16 mg/m <sup>3</sup>	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	dermal	Long term exposure - systemic effects		3,33 mg/kg	
1,4-Bis(2,3-epoxypropoxy)butane 2425-79-8	General population	oral	Long term exposure - systemic effects		0,33 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:****Engineering controls:**

Ensure good ventilation/extraction.

**Respiratory protection:**

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

**Skin protection:**

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

**9.1. Information on basic physical and chemical properties**

Physical state	solid
Delivery form	solid
Colour	grey
Odor	mild
Melting point	> 200 °C (> 392 °F)
Solidification temperature	Not applicable, Product is a solid.
Initial boiling point	> 300 °C (> 572 °F)
Flammability	The product is not flammable.
Flammability	The product is not flammable.
Explosive limits	Not applicable, Product is a solid.
Flash point	> 100 °C (> 212 °F)
Auto-ignition temperature	Not applicable, Product is a solid.
Decomposition temperature	> 150 °C (> 302 °F);
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic)	Not applicable, Product is a solid.
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Partition coefficient: n-octanol/water	Currently under determination
Vapour pressure	< 0,1 hPa
(20 °C (68 °F))	
Density	3 g/cm <sup>3</sup> None
(20 °C (68 °F))	
Relative vapour density:	Not available.
Particle characteristics	Particle Size 1 - 100 µm

**9.2. Other information**

Other information not applicable for this product

## SECTION 10: Stability and reactivity

**10.1. Reactivity**

Reacts with alcohols and amines.

Reacts with oxidants, acids and lyes

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if stored and applied as directed.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Hydrocarbons

carbon oxides.

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

**SECTION 11: Toxicological information****1.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Nickel powder [particle diameter < 1 mm] 7440-02-0	LD50	> 9.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Furfuryl alcohol 98-00-0	LD50	> 110 mg/kg	rat	not specified
Furfuryl alcohol 98-00-0	Acute toxicity estimate (ATE)	111 mg/kg		Expert judgement
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.118 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

**Acute dermal toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Furfuryl alcohol 98-00-0	LD50	400 - 657 mg/kg	rabbit	not specified
Furfuryl alcohol 98-00-0	Acute toxicity estimate (ATE)	401 mg/kg		Expert judgement
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LD50	1.130 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Furfuryl alcohol 98-00-0	LC50	0,82 - 2,07 mg/l	vapour	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)
Furfuryl alcohol 98-00-0	Acute toxicity estimate (ATE)	0,821 mg/l	vapour	4 h		Expert judgement
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Acute toxicity estimate (ATE)	11,01 mg/l	vapour	4 h		Expert judgement

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating	4 h	rabbit	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

**Carcinogenicity**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Furfuryl alcohol 98-00-0		inhalation: vapour	105 w 6 h per d, 5 d per w	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)

**Reproductive toxicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	NOAEL P $\geq$ 50 mg/kg NOAEL F1 $\geq$ 750 mg/kg NOAEL F2 $\geq$ 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW $<$ 700 9003-36-5	NOAEL P $>$ 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two-generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Furfuryl alcohol 98-00-0		inhalation: vapour	14 w 6 h per d, 5 d per w	rat	EPA OPPTS 870.3465 (90-Day Inhalation Toxicity)
Furfuryl alcohol 98-00-0	NOAEL 53 mg/kg bw/day	oral: feed	13 w continuous in diet	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	NOAEL 200 mg/kg	oral: gavage	28 d daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

## SECTION 12: Ecological information

### General ecological information:

Do not empty into drains / surface water / ground water.

### 12.1. Toxicity

#### Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Nickel powder [particle diameter < 1 mm] 7440-02-0	LC50	Toxicity > Water solubility	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Furfuryl alcohol 98-00-0	LC50	1.028 mg/l	48 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	LC50	24 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)

#### Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Nickel powder [particle diameter < 1 mm] 7440-02-0	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Furfuryl alcohol 98-00-0	EC50	328 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	75 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

#### Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

#### Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Furfuryl alcohol 98-00-0	LOEC	25 mg/l	7 d	Scenedesmus quadricauda	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC50	> 160 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	EC10	97 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	IC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Furfuryl alcohol 98-00-0	readily biodegradable	aerobic	77,7 %	14 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)

### 12.3. Bioaccumulative potential

No data available.

No substance data available.

**12.4. Mobility in soil**

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Furfuryl alcohol 98-00-0	0,3	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	-0,269	25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

**12.5. Results of PBT and vPvB assessment**

Hazardous substances CAS-No.	PBT / vPvB
Nickel powder [particle diameter < 1 mm] 7440-02-0	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not be conducted for inorganic substances.
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Furfuryl alcohol 98-00-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1,4-bis(2,3 epoxypropoxy)butane 2425-79-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

## SECTION 14: Transport information

### 14.1. UN number

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.2. UN proper shipping name

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.3. Transport hazard class(es)

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.4. Packing group

ADR	Not dangerous goods
RID	Not dangerous goods
ADN	Not dangerous goods
IMDG	Not dangerous goods
IATA	Not dangerous goods

### 14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

### 14.6. Special precautions for user

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

**SECTION 16: Other information**

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H301 Toxic if swallowed.  
 H302 Harmful if swallowed.  
 H311 Toxic in contact with skin.  
 H312 Harmful in contact with skin.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H330 Fatal if inhaled.  
 H332 Harmful if inhaled.  
 H335 May cause respiratory irritation.  
 H351 Suspected of causing cancer.  
 H372 Causes damage to organs through prolonged or repeated exposure.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
 H411 Toxic to aquatic life with long lasting effects.  
 H412 Harmful to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2:	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

**Further information:**

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