



HI FLOW THF 1500 P

Known as HI-FLOW 650 P
November 2018

PRODUCT DESCRIPTION

Electrically Insulating, High Performance, Thermally Conductive Phase Change Material.

| | |
|------------------------------------|---------------------------------------------------|
| Technology | Silicone |
| Appearance | Gold |
| Reinforcement Carrier | Polyimide |
| Total Thickness , ASTM D374 | 0.114 to 0.14mm |
| Film Thickness , ASTM D374 | 0.025 to 0.05 mm |
| Inherent Surface Tack | 1 (1 or 2 side) |
| Application | Thermal management, Thermally conductive adhesive |
| Operating Temperature Range | -40 to 150°C |

FEATURES AND BENEFITS

- Thermal impedance: 0.2°C-in²/W @ 25 psi
- 150°C high temperature reliability
- Natural tack one side for ease of assembly
- Exceptional thermal performance in an insulated pad

TYPICAL APPLICATIONS

- Spring/clip-mounted devices
- Discrete power semiconductors and modules

HI FLOW THF 1500 P is a thermally conductive phase change material, reinforced with a polyimide film that is naturally tacky on one side. The polyimide film provides a high dielectric strength and cut-through resistance. HI FLOW THF 1500 P offers high temperature reliability ideal for automotive applications.

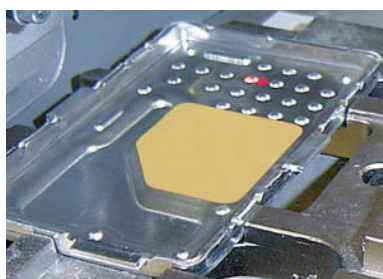
HI FLOW THF 1500 P is designed for use between a high-power electrical device requiring electrical isolation from the heat sink and is ideal for automated dispensing systems.

Henkel recommends the use of spring clips to assure constant pressure with the component interface and the heatsink. Please refer to the TO-220 thermal performance data to determine the nominal spring pressure for your application.

TYPICAL PROPERTIES

Physical Properties

| | |
|-------------------------------------------------|-------|
| Elongation , 45° to warp and fill, ASTM D882, % | 40 |
| Tensile Strength ASTM D882A, psi | 7,000 |
| Phase Change Temperature, ASTM D3418, °C | 52 |



Flammability Rating, UL 94

V-0

Electrical Properties

| | |
|-----------------------------------------------|--------------------|
| Dielectric Breakdown Voltage , ASTM D149, Vac | 5,000 |
| Dielectric Constant, ASTM D150 @ 1,000 Hz | 4.5 |
| Volume Resistivity, ASTM D257, ohm-meter | 1×10 ¹² |

Thermal Properties

Thermal Conductivity , ASTM D5470, W/(m-K) ⁽¹⁾

1.5

Thermal Performance vs. Pressure

TO-220 Thermal Performance, °C/W

| | |
|-----------|------|
| @ 0.001" | |
| @ 10 psi | 1.2 |
| @ 25 psi | 1.15 |
| @ 50 psi | 1.11 |
| @ 100 psi | 1.06 |
| @ 200 psi | 1.0 |
| @ 0.0015" | |
| @ 10 psi | 1.47 |
| @ 25 psi | 1.41 |
| @ 50 psi | 1.37 |
| @ 100 psi | 1.33 |
| @ 200 psi | 1.29 |
| @ 0.002" | |
| @ 10 psi | 1.59 |
| @ 25 psi | 1.48 |
| @ 50 psi | 1.43 |
| @ 100 psi | 1.38 |
| @ 200 psi | 1.35 |

Thermal Impedance, ASTM D5470, °C-in²/W ⁽²⁾

| | |
|-----------|------|
| @ 0.001" | |
| @ 10 psi | 0.21 |
| @ 25 psi | 0.2 |
| @ 50 psi | 0.19 |
| @ 100 psi | 0.18 |
| @ 200 psi | 0.17 |
| @ 0.0015" | |
| @ 10 psi | 0.23 |
| @ 25 psi | 0.22 |
| @ 50 psi | 0.21 |
| @ 100 psi | 0.2 |
| @ 200 psi | 0.2 |



| | |
|-----------|------|
| @ 0.002" | |
| @ 10 psi | 0.27 |
| @ 25 psi | 0.27 |
| @ 50 psi | 0.26 |
| @ 100 psi | 0.25 |
| @ 200 psi | 0.24 |

1) This is the measured thermal conductivity of the Hi-Flow coating. It represents one conducting layer in a three-layer laminate. The Hi-Flow coatings are phase change compounds. These layers will respond to heat and pressure induced stresses. The overall conductivity of the material in post-phase change, thin film products is highly dependent upon the heat and pressure applied. This characteristic is not accounted for in ASTM D5470. Please contact HITEK Electronic Materials if additional specifications are required.

2) The ASTM D5470 test fixture was used and the test sample was conditioned at 70°C prior to test. The recorded value includes interfacial thermal resistance. These values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied.

GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

Not for product specifications

The technical data contained herein are intended as reference only. Please contact HITEK for assistance and recommendations on specifications for this product.

CONFIGURATIONS AVAILABLE

HI FLOW THF 1500 P are supplied in:

- Sheet form, roll form and die-cut parts
- Available with 1.0, 1.5 or 2.0 mil Polyimide reinforcement carrier

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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Americas
+1.888.943.6535

Europe
+32.1457.5611

Asia
+86.21.3898.4800

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