



Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE ABLESTIK 550-1-004 known as Ablefilm 550-1-004, 6 x 6

SDS No. : 377151
V004.0

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Replaces version from: 16.04.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE ABLESTIK 550-1-004 known as Ablefilm 550-1-004, 6 x 6

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

Butadiene, acrylonitrile polymer, carboxy-terminated, polymer with bisphenol A and epichlorohydrin

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700)
CP Bisphenol A Diglycidylether
1H-Imidazole, 2-ethyl-4-methyl-

Signal word:	Warning
Hazard statement:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment. P280 Wear protective gloves.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Adhesive

Base substances of preparation:

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Butadiene, acrylonitrile polymer, carboxy-terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3		50- 100 %	Skin Irrit. 2 H315 Eye Irrit. 2 H319 Skin Sens. 1 H317 Aquatic Chronic 2 H411
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin (number average molecular weight ≤ 700) 25068-38-6	01-2119456619-26	10- 20 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
CP Bisphenol A Diglycidylether 25036-25-3		1- < 5 %	Eye Irrit. 2 H319 Skin Irrit. 2 H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	213-234-5 01-2119980935-21	0,1- < 1 %	Acute Tox. 4; Oral H302 Eye Dam. 1 H318 Skin Irrit. 2 H315 Skin Sens. 1B H317
bis(α, α-dimethylbenzyl) 80-43-3	201-279-3 01-2119541688-27	0,1- < 0,3 %	Aquatic Chronic 2 H411 Org. Perox. F H242 Eye Irrit. 2 H319 Skin Irrit. 2 H315 Repr. 1B H360D

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

Skin contact:

Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

In case of fire, keep containers cool with water spray.

carbon oxides.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

Remove sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Keep container tightly sealed.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS]		2,4	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	aqua (freshwater)		0,006 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	aqua (marine water)		0,001 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	sediment (freshwater)				0,341 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	sediment (marine water)				0,034 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Soil				0,065 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	oral				11 mg/kg		
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	marine water - intermittent		0,002 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	aqua (freshwater)		0,0681 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	aqua (marine water)		0,00681 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	aqua (intermittent releases)		0,681 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	sewage treatment plant (STP)		65 mg/l				
2-Ethyl-4-methylimidazole 931-36-2	sediment (freshwater)				34,9 mg/kg		
2-Ethyl-4-methylimidazole 931-36-2	sediment (marine water)				3,49 mg/kg		
2-Ethyl-4-methylimidazole 931-36-2	Soil				6,91 mg/kg		
bis(.alpha.,.alpha.-Dimethylbenzyl) peroxide 80-43-3	aqua (freshwater)		0,00234 mg/l				
bis(.alpha.,.alpha.-Dimethylbenzyl) peroxide 80-43-3	sewage treatment plant (STP)		100 mg/l				
bis(.alpha.,.alpha.-Dimethylbenzyl) peroxide 80-43-3	sediment (freshwater)				2,2 mg/kg		
bis(.alpha.,.alpha.-Dimethylbenzyl) peroxide 80-43-3	Soil				0,447 mg/kg		
bis(.alpha.,.alpha.-Dimethylbenzyl) peroxide 80-43-3	aqua (marine water)		0,00023 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	inhalation	Acute/short term exposure - systemic effects		0,75 mg/m3	
reaction product: bisphenol-A-(epichlorhydrin) 25068-38-6	General population	inhalation	Long term exposure - systemic effects		0,75 mg/m3	
2-Ethyl-4-methylimidazole 931-36-2	Workers	inhalation	Long term exposure - systemic effects		2,8 mg/m3	
2-Ethyl-4-methylimidazole 931-36-2	Workers	dermal	Long term exposure - local effects		0,289 mg/cm2	
2-Ethyl-4-methylimidazole 931-36-2	Workers	dermal	Long term exposure - systemic effects		1,6 mg/kg	
2-Ethyl-4-methylimidazole 931-36-2	General population	inhalation	Long term exposure - systemic effects		0,7 mg/m3	
2-Ethyl-4-methylimidazole 931-36-2	General population	dermal	Long term exposure - systemic effects		0,8 mg/kg	
2-Ethyl-4-methylimidazole 931-36-2	General population	dermal	Long term exposure - local effects		0,289 mg/cm2	
2-Ethyl-4-methylimidazole 931-36-2	General population	oral	Long term exposure - systemic effects		0,4 mg/kg	
bis(alpha.,alpha.-Dimethylbenzyl) peroxide 80-43-3	Workers	Inhalation	Long term exposure - systemic effects		1,4 mg/m3	
bis(alpha.,alpha.-Dimethylbenzyl) peroxide 80-43-3	Workers	dermal	Long term exposure - systemic effects		2 mg/kg	
bis(alpha.,alpha.-Dimethylbenzyl) peroxide 80-43-3	General population	Inhalation	Long term exposure - systemic effects		0,42 mg/m3	
bis(alpha.,alpha.-Dimethylbenzyl) peroxide 80-43-3	General population	dermal	Long term exposure - systemic effects		1 mg/kg	
bis(alpha.,alpha.-Dimethylbenzyl) peroxide 80-43-3	General population	oral	Long term exposure - systemic effects		0,1 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; \geq 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; \geq 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	film solid amber
Odor	Slight
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	Not applicable
Relative vapour density:	No data available / Not applicable
Density	No data available / Not applicable
Bulk density	No data available / Not applicable

Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with alcohols and amines.

Reacts with oxidants, acids and lyes

Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if stored and applied as directed.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Hydrocarbons

carbon oxides.

nitrogen oxides

Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3	LD50	> 2.000 mg/kg	rat	not specified
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
CP Bisphenol A Diglycidylether 25036-25-3	LD50	> 2.000 mg/kg	rat	not specified
1H-Imidazole, 2-ethyl-4- methyl- 931-36-2	LD50	622 mg/kg	rat	not specified
bis(α, α-dimethylbenzyl) 80-43-3	LD50	4.000 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Butadiene, acrylonitrile polymer, carboxy- terminated, polymer with bisphenol A and epichlorohydrin 68610-41-3	LD50	> 2.000 mg/kg	rabbit	not specified
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
CP Bisphenol A Diglycidylether 25036-25-3	LD50	> 2.000 mg/kg	rabbit	not specified
bis(α, α-dimethylbenzyl) 80-43-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test
1H-Imidazole, 2-ethyl-4- methyl- 931-36-2	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
bis(α, α-dimethylbenzyl) 80-43-3	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1H-Imidazole, 2-ethyl-4- methyl- 931-36-2	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
bis(α, α-dimethylbenzyl) 80-43-3	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
bis(α, α-dimethylbenzyl) 80-43-3	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
bis(α, α-dimethylbenzyl) 80-43-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
bis(α, α-dimethylbenzyl) 80-43-3	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
bis(α, α-dimethylbenzyl) 80-43-3	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
bis(α , α -dimethylbenzyl) 80-43-3	NOAEL 80 mg/kg	oral: gavage	90 d daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
CP Bisphenol A Diglycidylether 25036-25-3	LC50	3,1 mg/l	96 h	Pimephales promelas	not specified
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	LC50	68,1 mg/l	96 h	Leuciscus idus	DIN 38412-15
bis(α , α -dimethylbenzyl) 80-43-3	LC50	4,2 mg/l	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
CP Bisphenol A Diglycidylether 25036-25-3	EC50	1,8 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
bis(α , α -dimethylbenzyl) 80-43-3	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight \leq 700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
bis(α , α -dimethylbenzyl) 80-43-3	NOEC	0,177 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
CP Bisphenol A Diglycidylether 25036-25-3	ErC50	11 mg/l	72 h	Scenedesmus capricornutum	not specified
bis(α, α-dimethylbenzyl) 80-43-3	EC50	> 20 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
bis(α, α-dimethylbenzyl) 80-43-3	NOEC	8 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
CP Bisphenol A Diglycidylether 25036-25-3	EC 50	> 100 mg/l			OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
bis(α, α-dimethylbenzyl) 80-43-3	NOEC	> 1.000 mg/l	30 min	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
CP Bisphenol A Diglycidylether 25036-25-3	not readily biodegradable.	not specified	12 %	28 day	not specified
1H-Imidazole, 2-ethyl-4- methyl- 931-36-2	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
bis(α, α-dimethylbenzyl) 80-43-3	not readily biodegradable.	aerobic	20,2 - 43,8 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
bis(α, α-dimethylbenzyl) 80-43-3	137 - 1.470	56 d	25 °C	Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
CP Bisphenol A Diglycidylether 25036-25-3	3 - 5		not specified
bis(α, α-dimethylbenzyl) 80-43-3	5,6	25 °C	EU Method A.8 (Partition Coefficient)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
bis(α, α-dimethylbenzyl) 80-43-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information
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14.1. UN number

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Ozone Depleting Substance (ODS) (Regulation 1005/2009/EC):	Not applicable
Prior Informed Consent (PIC) (Regulation 649/2012/EC):	Not applicable
Persistent Organic Pollutants (POPs) (Regulation 2019/1021/EC) :	Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content < 3 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H242 Heating may cause a fire.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H360D May damage the unborn child.
H411 Toxic to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.